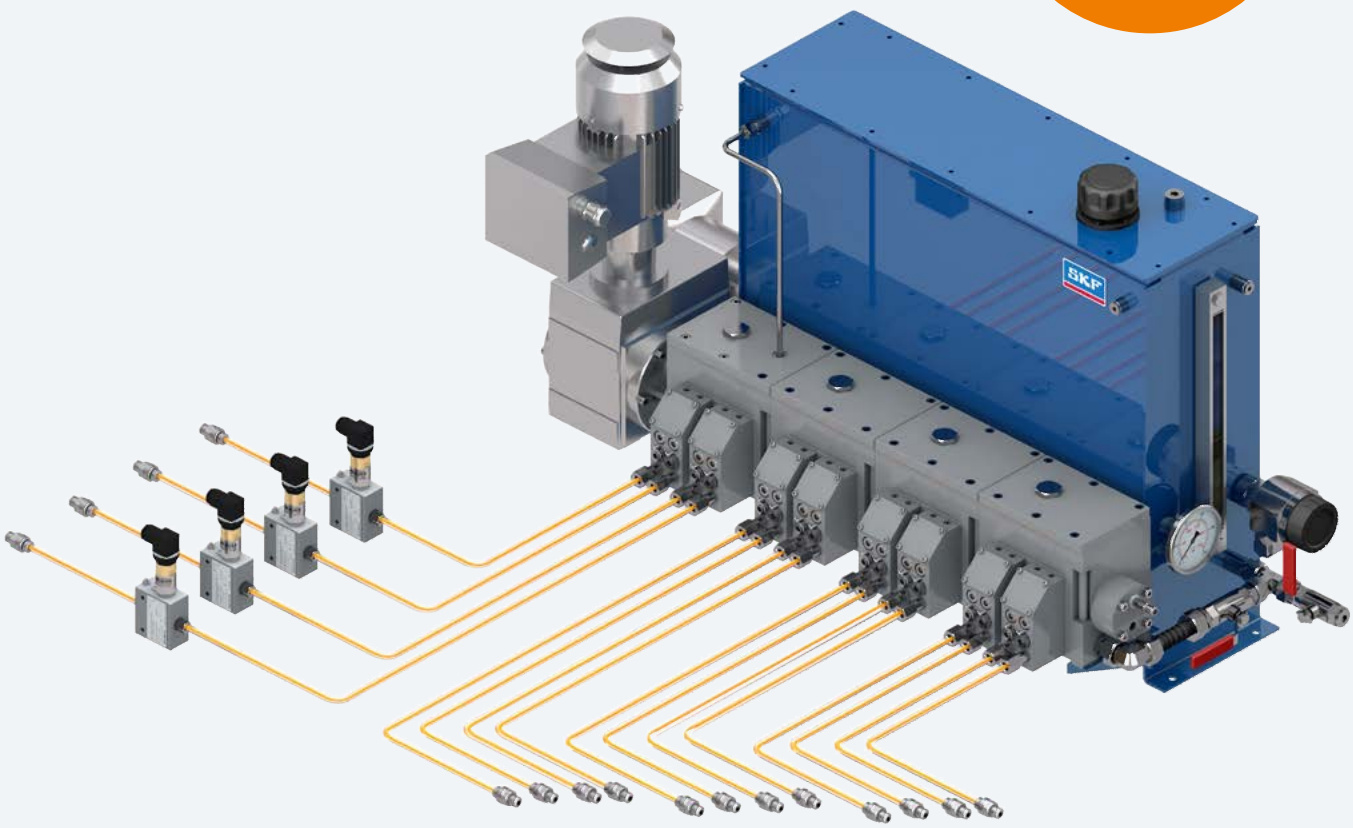
Multi-line automatic lubrication systems

Product catalogue 2023

INCL. THE NEW OCL-M CHAIN LUBRICATION SYSTEM



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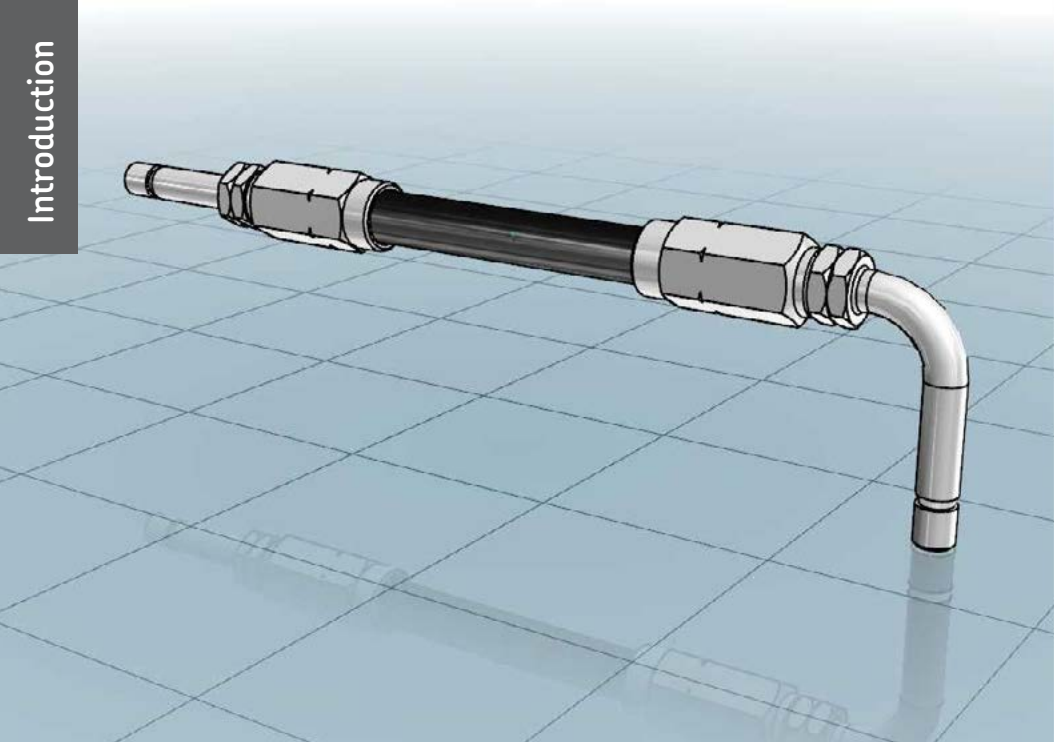
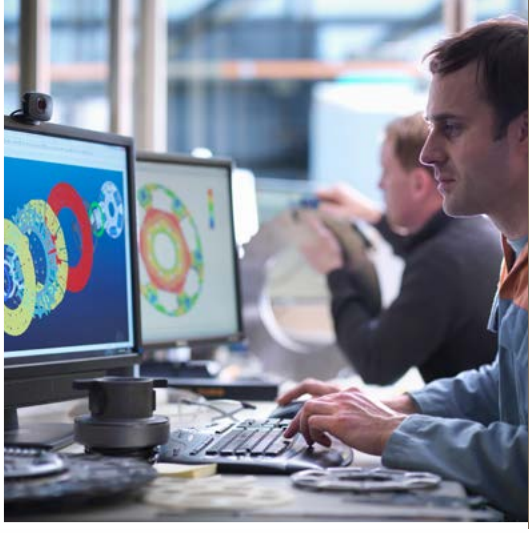
Electronic part library

CAD product data



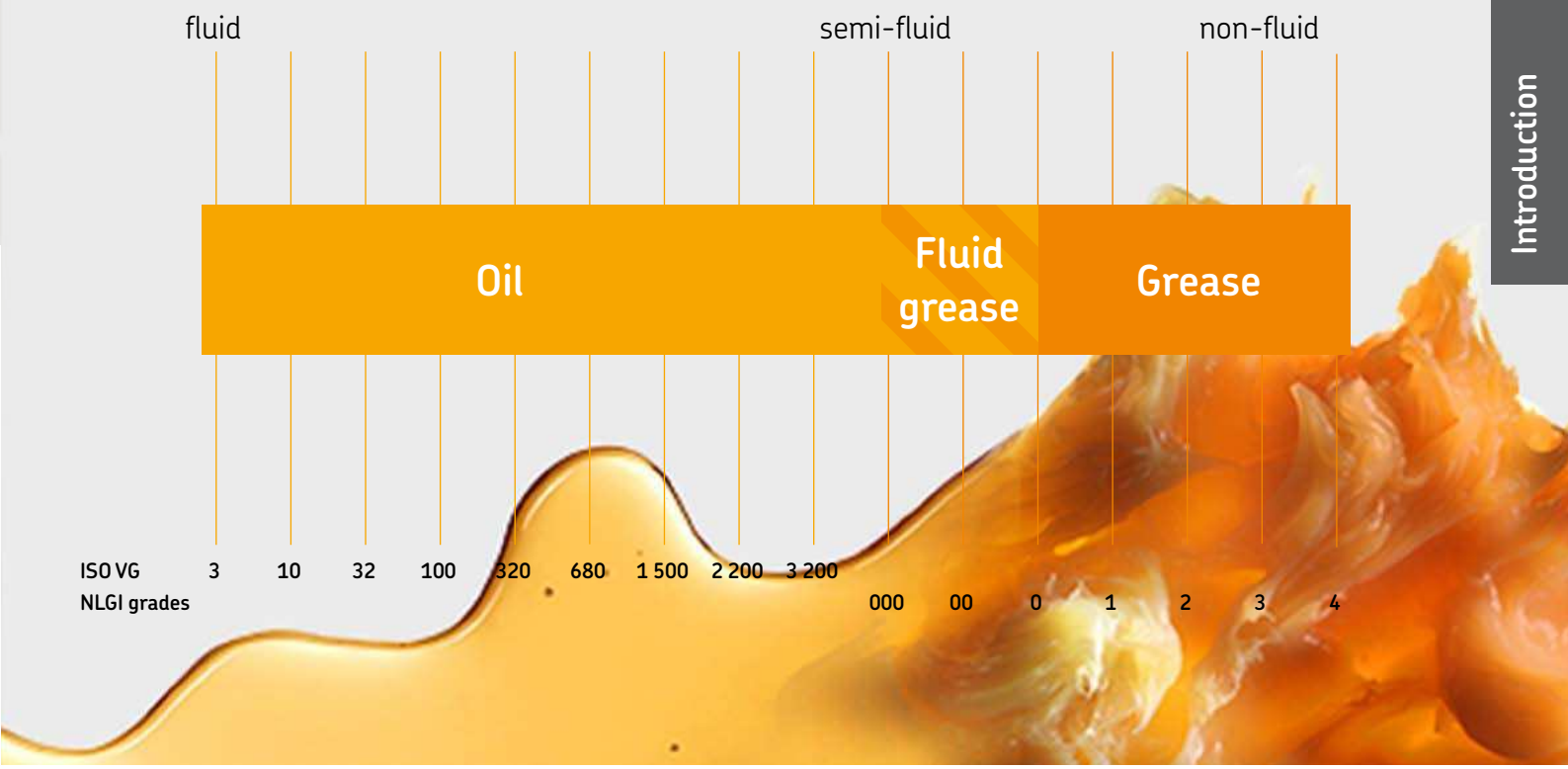


Find your parts online

3D CAD data, technical drawings and data sheets of SKF automatic lubrication system components are now available in native format in the online parts library. In addition to enjoying easy CAD downloads, you can configure more complex lubrication system products and integrate them into your design process – completely free of charge. Integrate CAD data seamlessly into your layout plans without any delay.

https://skf-lubrication.partcommunity.com

Lubricants suitable for lubrication systems



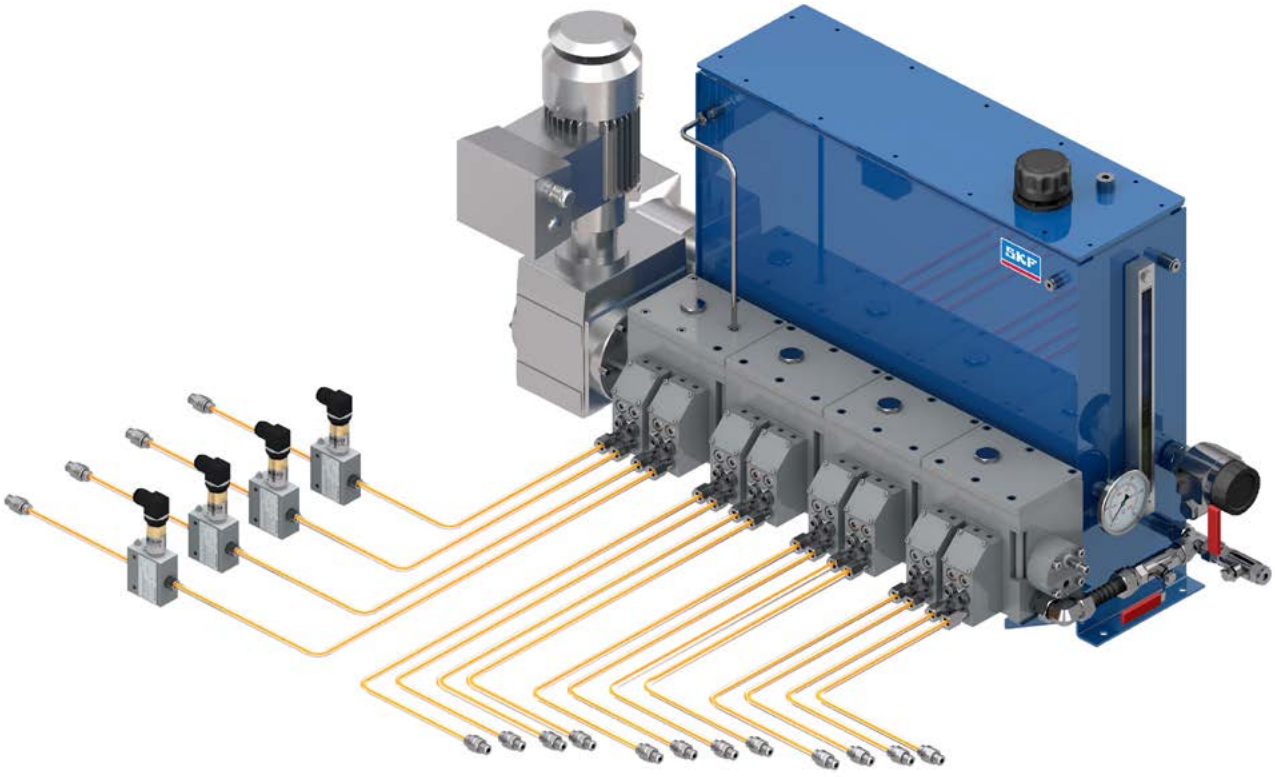
Oil and fluid grease

The viscosity is an expression of a fluid's internal friction. Oils are classified in ISO VG viscosity classes from 2 to 3 200. NLGI grade 000, 00 and 0 greases are called fluid greases. Different types of oils are available, including mineral oils, organic oils and synthetic oils. A compatibility check is recommended prior to using any oil with SKF lubrication systems.

Grease

Greases are consistent lubricants (NLGI grade 1–6). They are soft to hard, triple-component mixtures of a base oil as the lubricating fluid, a thickening agent and additives. In most instances, greases of NLGI grade 1 up to 3 are suitable for use in a lubrication system. A compatibility check should be made prior to using any grease with SKF lubrication systems.

Multi-line lubrication systems for oil



System description

SKF multi-line lubrication systems consist of the following components: a pump unit, control and monitoring devices, tubing and fittings. Multi-line pump units supply lubricant to lubrication points without extra metering dividers. Thus, each lubrication point has its own pumping element. The system design is simple, accurate and most reliable.

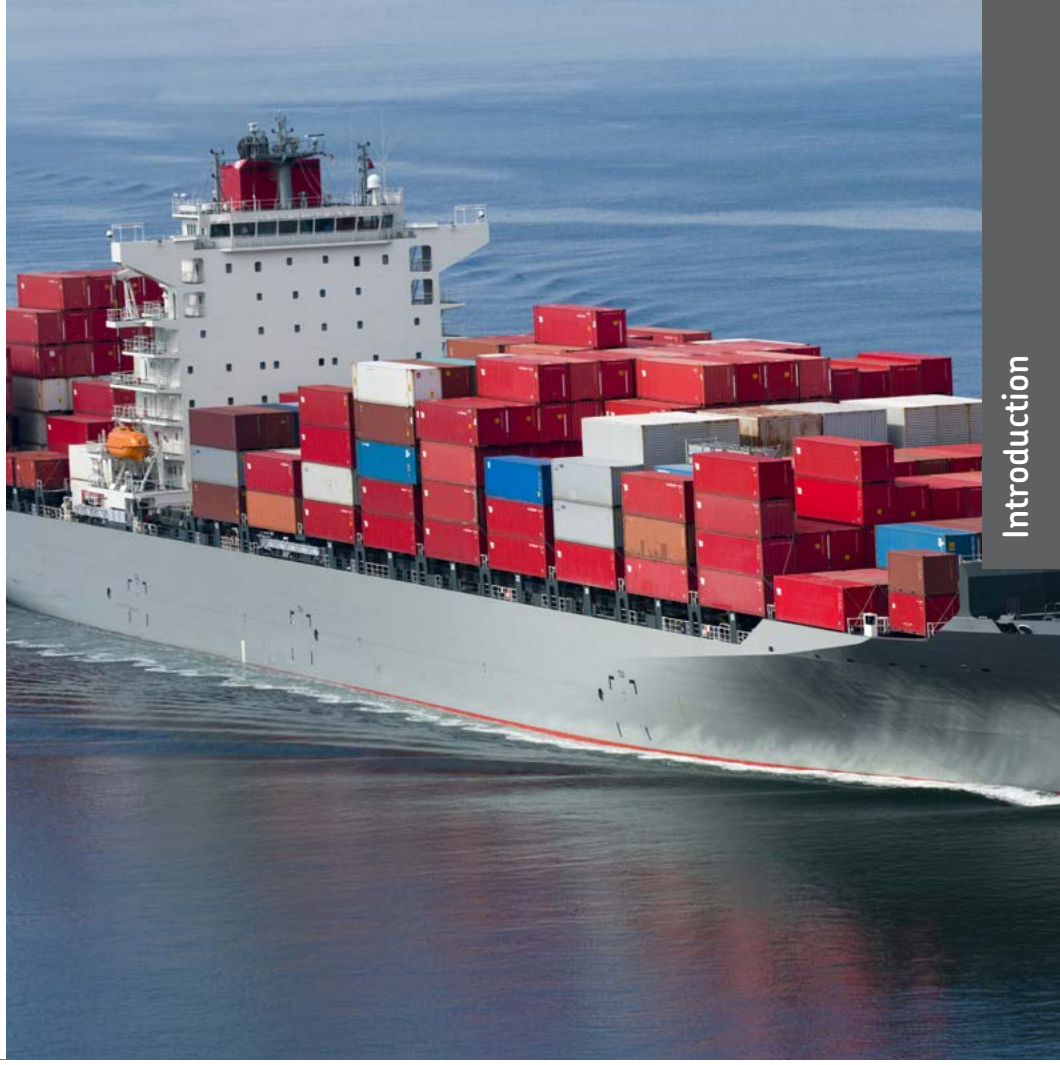
Multi-line pumps can be actuated mechanically, electrically or hydraulically. The easily exchangeable pumping elements are usually operated by eccentric cam. Depending on drive speed, gearbox ratio and selected pump element size, a delivery range from almost 0 to 227 cm^3/min (0 to 13,85 *in^3/min*) can be covered.

By selecting pumping elements with different piston diameters and/or stroke settings, an individual lubrication volume setting per pump outlet is possible. The potential number of outlets ranges from 1 to 28.

SKF multi-line oil pumps are designed for demanding applications in nearly all industries and for pressure requirements up to 4 000 bar (*58 000 psi*).

Advantages:

- Sturdy; durable pump series designed for 24/7 operation
- Simple; continuous lubrication without electrical cycle timers, in most cases
- Versatile; select individual pump element characteristics and oil reservoir size
- Precise; set the required stroke volume at the pumping element
- High delivery speed in milliseconds for timed and pinpointed lubrication (PD series)
- Broad viscosity range due to special designs and small piston clearance
- ATEX explosion-proof versions available
- Extra, downstream-located flow control valves or progressive metering devices possible

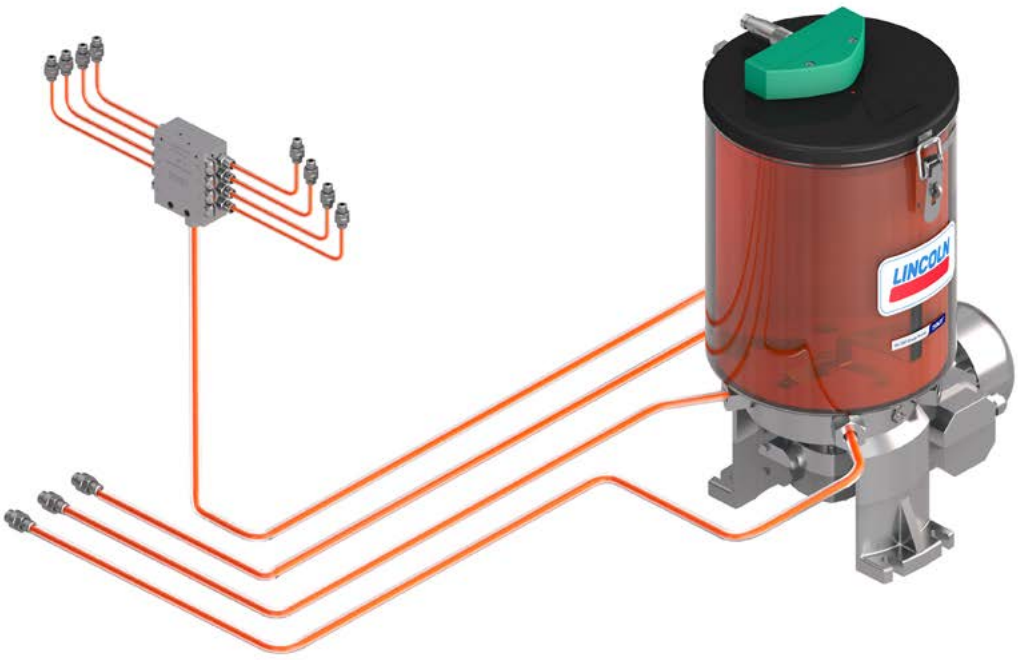


Applications

SKF Multi-line oil pumps are sophisticated and have a long tradition going back to applications in steam-driven locomotives. Currently, they deliver the superior reliability standard required in high-stressed machines in sensitive areas with extreme vibrations, specially formulated oils, high lubrication point back pressures or certain safety regulations such as:

- Vacuum pumps, compressors (all types) and the hyper-compressor industry
- Combustion engines for valve and cylinder liner lubrication
- Important oil total-loss or very small oil circulation applications
- Rubber-mixing machinery, supply of critical plasticizer oil
- Meet ATEX and API standards in the oil and gas industry
- Chain lubrication in agriculture, packaging and material handling machines

Multi-line lubrication systems for grease



System description

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Multi-line pumps can be actuated mechanically, electrically or hydraulically. The easily exchangeable pumping elements are usually operated by eccentric cam. Depending on the drive speed, gearbox ratio and selected pump element size, a delivery range from almost 0 to 35 cm^3/min (0 to 2.13 in^3/min) can be covered. The built-in stirrer mixes the grease (grease softening process), is synchronized with the pump element suction stroke, and assists the heavy lubricant to flow into the suction chamber. This unique concept supplies heavy lubricants usually up to NLGI 3.

An individual lubrication volume setting per pump outlet is possible by selecting pumping elements with different piston diameters and/or stroke settings. The potential numbers of outlets range from 1 to 30.

SKF multi-line grease pumps are designed for demanding applications in nearly all industries. Most pump versions are available with special reservoirs for oil. The P 215 and P 230 pump series enable the use of plasticizer oil for the rubber industry.

Advantages:

- Sturdy; durable pump series designed for 24/7 operation
- Simple; continuous lubrication without electrical cycle timers, in most cases
- Versatile; select individual pump element characteristics and reservoir size
- Precise; set the required stroke volume at the pumping element
- Due to the use of a built-in stirrer and broad viscosity range, heaters are not required
- ATEX explosion-proof versions available
- Extra, downstream-located flow control valves or progressive metering devices possible

Applications

SKF Multi-line grease pumps have a long tradition in the heavy steel industry and meet ATEX standards for gas and dust. Their reliability standard is specified for high-stressed machinery in sensitive and/or dirty areas with pressure requirements up to 350 bar (5 075 psi) such as:

- Construction and mining machinery
- Tunnel-boring machines
- Forging, bending, forming and cutting presses
- Crushers, cranes and conveyors
- Pumps and compressors
- Rubber-mixing machinery
- Water and slurry pumps

Overview of multi-line oil pumps and pump units

Mechanically operated pumps

Product	Outlets	Reservoir		Metering quantity per outlet		Operating pressure max.		ATEX [1]	Page
		l	*gal*	cm³/min	*in³/min*	bar	*psi*		
SP/G	2 or 4	on request	*on request*	0,14 – 2,9	*0.008 – 0.176*	3	*44*	–	12
OCL-M	1 – 20	optional 5 l reservoir	optional 1.3 gal reservoir	0,006 –12,8	*0.0003– 0.781*	10	*145*	–	14
RA ... U	1 – 20	on request	*on request*	0,07 – 36	*0.004 – 2.196*	63	*913*	• [2]	16
55i	1 – 14	1 – 8	*0.26 – 2.1*	0,2 – 12,7	*0.012 – 0.775*	400	*5 800*	–	18
JM	1 – 28	2 – 14; any	*0.5 – 3.7; any*	0,17 – 5,0	*0.010 – 0.305*	600	*8 700*	• [3]	20
SP/PFE	1 – 5	on request	*on request*	1,0 – 75,0	*0.061 – 4.576*	4 000	*58 000*	• [3]	30

[1] on request
[2] for gas: II 2G c IIC T4 Gb; for dust: II 2D c IIIC T 135°C Db
[3] for gas: II 2G c IIC T4 Gb

Hydraulically operated pump units

Product	Outlets	Reservoir		Metering quantity per outlet		Operating pressure max		Page
		l	*gal*	cm³/min	*in³/min*	bar	*psi*	
PD ...	4 – 10	–	–	0 – 20	*0 – 1.22*	63	*913*	22
PC	1 – 28	–	–	1,74 – 227	*0.106 – 13,852*	50	*725*	24

Electrically operated pumps

Product	Outlets	Reservoir		Metering quantity per outlet		Operating pressure max		ATEX [1]	Page
		l	*gal*	cm³/min	*in³/min*	bar	*psi*		
RA ... M/RA B	1 – 20	0,3 – 15, any	*0.8 – 4; any*	0,07 – 36	*0.004 – 2.196*	60	*870*	• [2]	26
PC	1 – 28	–	–	1,74 – 227	*0.106 – 13.85*	50	*725*	–	24
JM	1 – 28	2 – 14; any	0.5 – 3.7; any	0,15 – 7,95	*0.009 – 0.485*	600	*8 700*	• [3]	20
SP / PFE	1 – 5	on request	on request	1,0 – 75,0	*0.061 – 4.576*	4 000	*58 000*	• [3]	30

[1] on request
[2] for gas: II 2G c IIC T4 Gb; for dust: II 2D c IIIC T 135 °C Db
[3] for gas: II 2G c IIC T4 Gb

Pump

SP/G

Product description

The SP/G rotary-driven, multi-line piston pump features a fixed internal gear ratio of 33:1. Its compact pump design with only two rotating/movable parts is slide operated and requires no rubber seals, springs or additional non-return valves. The SP/G is available as a self-priming pump or as a pump with priming pressure. Designs with two or four outlets are available. The two-outlet version is offered in two different piston sizes respective of delivery volumes. One vibration-proof, stroke-regulating screw per outlet pair enables fine-tuned stroke settings.

Features and benefits

- Virtually maintenance-free, vibration-proof, 24/7 design
- Designed for high ambient temperatures and all standard lubrication oils
- Machine operated; no under- or over-lubrication
- Oil supply from machine sump or from existing oil-circulation system
- Adjustable output
- Available for two drive directions

Applications

- Marine industry; inlet valve seat lubrication for powerful four-stroke engines
- General machine-driven applications

Technical data

Function principle	mechanically operated piston pump
Metering quantity [1]	piston K6: max. 0,042 cm^3/stroke *max. 0.0026 in^3*/stroke piston K7: max. 0,058 cm^3/stroken *max. 0.0035* in^3/stroke
Lubricant	mineral, synthetic, environmentally safe oil; up to 12 to 800 mm^2/s
Operating pressure	3 bar; *43 psi, plus inlet pressure*
Inlet pressure	0 or 2 to 6 bar, *0 or 30 to 85 psi*
Operating temperature	max. 100 °C; *212 °F*
Outlets	2 or 4
Internal ratio	30:1
Drive speed	300-3 000 min^{-1}
Drive direction	left/right
Connection in/outlet	for tube ∅ 4 and 6 mm OD
Dimensions	2 outlets: 56 × 88,5 × 44 mm *2.22 × 3.5 × 1.8 in* 4 outlets: 69 × 85 × 45 mm *2.7 × 3.4 × 1.8 in*
Mounting position	any

[1] With priming pressure increased delivery volume; see technical information

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication: **951-170-219-EN**

Pump

SP/G

Identification code

SP/G ___ / 30 ___ ___

Product series
SP/G

Outlets
02 = 2
04 = 4

Gear ratio
30 = 30:1

Oil inlet design
S = self-priming suctional operation
V = pressure tight for overhead reservoirs or priming pump

Piston size
6 = piston K6, 6 mm OD
7 = piston K7, 7 mm OD

SP/G tube connections

Order number	Description
Inlet screw unions	
406-001	double-tapered ring for tube ∅6 mm OD
406-002	socket union M10×1 – tube ∅6 mm OD
Outlet screw unions	
404-001	double-tapered ring for tube ∅4 mm OD
404-002	socket union M8×1 tube ∅4 mm OD

SP/G coupling element with snap ring

Order number	Description	Item
44-1202-2038	coupling element	1
44-0606-6302	snap ring for coupling element	2

Pump

OCL-M

Product description

SKF Lincoln automatic chain lubrication system OCL-M combines a mechanical operated piston pump, lubrication application brushes as well as matching fittings, tubes and fixing material. OCL-M supports reliable machine peak performance, by continuously lubricating heavily used chains. The precise amount of oil dispensed by the system keeps the chain running smoothly. At the same time it helps to avoid aging processes caused by friction or corrosion. Since the system only works when the chain is moving, leakages are largely avoided. The robust design of the OCL-M withstands harsh conditions.

Features and benefits

- Improves chain performance and service life
- Available in pre-configured kits
- Easy to select and install
- Cost-effective

Applications

- Agricultural machineries such as balers and combines
- Intralogistics in factories such as beverage plants
- Storage and warehouse areas
- Packaging machines

Technical data

Function principle	mechanically operated radial piston pump
Operating temperature	–5 to 70 °C, *+23 to +158 °F*
Operating pressure	max. 10 bar, *145 psi*
Outlets	4 to 20
Stackable pump elements	max. 5
Outlets per pump element	4
Lubricant	mineral- and synthetic-based oil, 25 to 2 000 mm^2/s
Metering quantity per outlet and rotation	
Pump element D7	0,02–0,06 cm^3; *0.0012–0.003 in^3*
Pump element D6	0,015–0,04 cm^3; *0.0009–0.002 in^3*
Pump element D4	0,006–0,02 cm^3; *0.0003–0.001 in^3*
Drive speed	30 to 1450 min^{-1}
Gear box	Worm, or worm wheel
Internal ratio	1:6,75; 1:27
Dimensions	min. 107 × 101 × 74 mm max. 215 × 101 × 74 mm *min. 4.21 × 3.98 × 2.91 in* *max. 8.46 × 3.98 × 2.91 in*
Mounting position	any

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
19399 EN, 951-121-003- EN

Pump

OCL-M

Identification code OCL - M - G __ - __ 7 - __ 6 - __ 4

Product series
RA = radial piston pump

Drive
M = machanically operated

Gear box
1 = Ration 1:6.75, 1400/207
2 = Ration 1:27, 1400/52

Number of D7 pump elements (adjustable displacement per outlet 0,02–0,06 cm³) D7
0 = No D7 pump element
1 = 1 ring, 4 outlets
2 = 2 rings, 8 outlets
3 = 3 rings, 12 outlets
4 = 4 rings, 16 outlets
5 = 5 rings, 20 outlets

Number of D6 pump elements (adjustable displacement per outlet 0,015–0,04 cm³) D6
0 = No D6 pump element
1 = 1 ring, 4 outlets
2 = 2 rings, 8 outlets
3 = 3 rings, 12 outlets
4 = 4 rings, 16 outlets
5 = 5 rings, 20 outlets

Number of D4 pump elements (adjustable displacement per outlet 0,006–0,02 cm³) D4
0 = No D4 pump element
1 = 1 ring, 4 outlets
2 = 2 rings, 8 outlets
3 = 3 rings, 12 outlets
4 = 4 rings, 16 outlets
5 = 5 rings, 20 outlets

OCL-MK-0001300-3

OCL-MK-0031200-3

OCL-M kits incl. fittings and mounting accessories

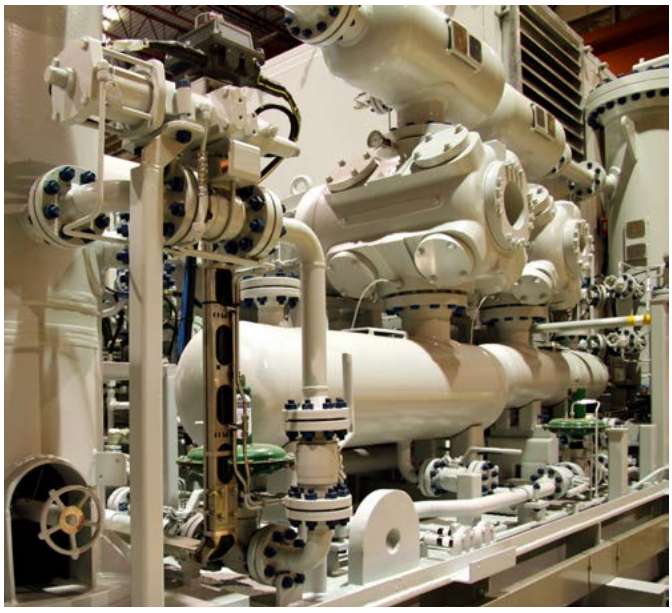
Order number	Number of pump elements	Reservoir size	Number of brushes	Lubricant line length
OCL-MK-0001300-3	2	5 l	12	36 m
OCL-MK-0031200-3	3	5 l	8	24 m

Accessories

Order number	Description
6770-02502-3	OCL-M pump mounting bracket set
6770-02503-3	OCL-M 5l reservoir set
6770-02504-3	Hose set
6770-02505-3	Brush assembly set (4 × ∅9 mm brush)
6770-02506-3	Brush assembly set (4 × ∅25 mm brush)
6770-02507-3	Brush mounting set
6770-02501-3	Pump connecting set
6770-02513-4	Y-connector set
6770-02508-4	12 m flexible tube helix 3/8
6770-02509-4	25 m plastic helix GR 6 black
6770-02510-4	12 m Gl metallic flexible conduit 3/8 in

Pump

RA ... U



Product description

The RA multi-line pump is a unique radial piston pump with stackable pump elements. The modular pump design allows up to five pump elements, each with one, two or four outlets. A later outlet reduction or outlet extension is thus possible. The displacement of all outlets from a pump element is adjustable by a common setting device, setting range 33–100%. Several different mechanical or electric motor drives are available.

Features and benefits

- Modular pump-to-point solution for 1 to 20 lubrication points
- Depending on drive speed respective of selected drive ratio, RA pumps cover feed rates of some droplets until 36 cm^3/min (*2.2 in^3/min*)
- Drive direction left or right
- Compatible with mineral- and synthetic-based oil
- Vibration-proof, marine and ATEX versions available
- Supplies several different lubrication zones, lubrication points or chain pins

Applications

- Gas compressors and large pumps
- Economic power unit for sealing oil systems
- Marine, valve-seat lubrication on large four-stroke engines

Technical data

Function principle	radial piston pump with stackable pumping elements
Operating temperature	–15 to 80 °C, *+5 to +176 °F*
Operating pressure	10 to 63 bar, *145 to 915 psi* depending on drive speed and oil viscosity
Outlets	1 to 20 (max. 5 elements with 1, 2 or 4 outlets)
Lubricant	mineral- and synthetic-based oil, 25 to 2 500 mm^2/s
Metering quantity per outlet	0,007–0,02 cm^3/revolution *0.0004–0.0012 in^3/revolution*
Output per outlet	0,07–36 cm^3/min *0.004–2.2 in^3/min*
Internal ratio	1:1, 5:1, 10, 5:1, 15:1, 25:1, 75:1, 125:1
Dimensions	min. 113 × 54 × 54 mm max. 220 × 54 × 54 mm *min. 4.45 × 2.13 × 2.13 in* *max. 8.68 × 2.13 × 2.13 in*
Drive speed	10 to 1 800 min^{-1}
Protection class	min. IP 55
Mounting position	any
Options	with manual hand crank for pre-lubrication, customized pre-set volume version with two inlet sections for two different oil types

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
11103 EN, 951-170-230 EN

CAD data
skf-lubrication.partcommunity.com/3d-cad-models/

Pump

RA ... U

Identification code

RA _ _ _ _ _ _ _ _ _ _ 0001

1 2 3 4 5

Product series

RA = radial piston pump

Drive; rotary

1UA = coaxial without gear reduction
3UA = coaxial with gear reduction
2UB = bevel gear

Ratio

00 = 1:1 (only for 1UA drive)
01 = 10.5:1 (only for 3UA drive)
05 = 5:1
15 = 15:1
25 = 25:1
75 = 75:1
13 = 125:1

Drive location

/ = coaxial
A = drive location A (only for 3UA drive)
B = drive location B (only for 3UA drive)

Pump elements, define max. 5 elements

1 = 1 element with 1 outlet
2 = 1 element with 2 outlets
4 = 1 element with 4 outlets

Pre-lubrication

D = pre-lubrication (only for 2UB drive)
/ = without pre-lubrication crank

Drive direction

R = right (2UB drive with pre-lubrication only)
L = left

Design key

0001 = standard including FPM seals

RA pump elements

Order number	Description
24-1557-3520	pump element, with 1 outlet
24-1557-3521	pump element, with 2 outlets
24-1557-3522	pump element, with 4 outlets

Pump

55i

Product description

The positive-displacement, single-action 55i pumps are fully adjustable by means of manually modifying the angle of the rocker arm to the cam. The pump operation is a two-stage process. As the camshaft rotates, the cam mechanically forces the pump plunger forward, displacing a measured volume of oil. On the second or return stroke, a spring assists the plunger to return for prime. All pump elements are designed with a pushbutton for manual pre-lubrication.

Features and benefits

- Easy adjustment of flow rate
- Pushbutton for pre-lubrication and system de-aeration
- Modular box lubricator mounting for ease of maintenance
- Pumps with suction tube for oil suction from the lubricator box or with direct feed by overhead reservoir
- With or without sight glass for visual flow indication
- For operating viscosity up to 1 700 mm²/s

Applications

- Gas engines
- Reciprocating compressors
- High-pressure oil, total-loss lubrication systems

Technical data

Function principle	camshaft-operated piston pump
Metering quantity	K 3/16: 0,20 cm³, *0.0122 in³* K 1/4: 0,302cm³, *0.0184 in³* K 3/8: 0,68 cm³, *0.0415 in³*
Outlets	1 to 7
Lubricant	mineral- or synthetic-based oil, viscosity max. 1 700 mm²/s
Operating pressure	K 3/8: max. 240 bar, *3 500 psi* K 1/4: max. 400 bar, *6 000 psi*
Operating temperature	–20 to +70 °C, *–4 to + 158 °F*
Reservoir	1,4 to 3,8 l, *0.37 to 1.0 gal* depends on outlet quantity
Internal ratio	37.5:1; 60:1; 112.5:1
Drive speed	<20 min⁻¹; depends on box lubricator
Electrical motor drives	for pumps with 112.5:1 and 300:1 ratio only
Connection outlet	1/8 NPTF
Dimensions	min. 127 × 88 × 35 mm max. 127 × 132 × 35 mm *min. 5 × 3 15/32 × 1 3/8 in* *max. 5 × 5 3/16 × 1 3/8 in* outer parts when installed in box lubricator
Mounting position	vertical
Options	pumping elements without sight glass lubrication sentries to control the oil-level and camshaft rotation, oil-level regulator

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
FORM 442834 EN

Pump

55i

Identification code

55i | | | | | | | | |
1 | 2 | 3 | 4 | 5 | 6 | 7

Product series

55i = camshaft-operated piston pump

Reservoir

3 = 1,4 l, *3 pint*, max. 3 single pumps
4 = 1,9 l, *4 pint*, max. 5 single pumps
8 = 3,8 l, *8 pint*, max. 7 single pumps

Drive / gear ratio / available reservoir size / speed

Designation	Drive	Ratio	Reservoir		Speed
			l	*pt*	min^{-1}
A = rotary drive, internal gear and ratchet	right or left	37,5:1	1,9 3,8	*4.8* *9.6*	700
B = internal ratchet and external lever	right or left	75 teeth	1,9 3,8	*4.8* *9.6*	1100
C = internal super gear, pulley,machine drive	right or left	112,5:1	1,9 3,8	*4.8* *9.6*	1200
D = external gear drive, specific OEM frame	right or left	60:1	1,9	*4.8*	1200

Single Pumps

Designation	Piston Ø		Inlet	Sight glass	Operating pressure max.		Metering quantity per stroke max.			Order number spare part
	mm	*inch*			bar	*psi*	*drops*	cm^3	*in^3*	
1 = vacuum feed	6,4	*1/4*	suction tube	•	400	*6 000*	*9*	0,302	*0.0184*	**880550**
2 = vacuum feed	9,5	*3/8*	suction tube	•	240	*3 500*	*21*	0,680	*0.0415*	**880560**
4 = pressure inlet, manifold feed	6,4	*1/4*	1/8 NPTM	•	400	*6 000*	*9*	0,302	*0.0184*	**880551**
6 = direct feed	6,4	*1/4*	1/8 NPTF	-	400	*6 000*	*9*	0,302	*0.0184*	**880552**

55i accessories

Description	Order number
armored sight glass kit	**276517**

Pump unit

JM

Product description

The multi-line JM oil lubrication pump is a high-pressure pump that provides a maximum continuous operating pressure of 600 bar (8 700 psi). Its modular design features unique, adjustable, dual-piston pumping elements (separate dosing and high-pressure booster piston) in combination with an optical drip indicator that delivers outstanding reliability.

Depending on the application, the pump can be machine or electrically driven. The JM pump is available in a pressure-tight design that is suitable for use with overhead lubrication oil tanks. It can deliver all mineral oils with an operating viscosity between 25 and 3 000 mm²/s.

Features and benefits

- Designed for 24/7 operation
- Three piston sizes cover output from 0,17 to 5,0 cm³/min (*0.01 to 0.29 in³/min*) per outlet
- Individual outlet settings between 25 and 100%
- Pressure-tight design available
- Can be monitored according to API 618 standards
- Most reliable replacement for all standard box lubricators

Applications

- Reciprocating gas compressors, mainly in an ATEX environment
- Pump-to-point lubrication of packings and cylinders
- Petro-chemical and food and beverage industry

Technical data

Function principle	cam-operated piston pump in modular design, rotary or electrically operated
Metering quantity per stroke	0,017–0,2 cm³, *0.001–0.012 in³*
Outlets	1 to 28
Lubricant	mineral- or synthetic-based oil, 25 to 3 000 mm²/s
Operating pressure	max. 600 bar, *8 700 psi*
Operating temperature	0 to +40 °C, *+32 to +104 °F*
Protection class	min. IP 55F, ATEX available
Reservoir	per module 2 l, 0.5 gal
Internal ratio	1:1, 35.1:1, 62.8:1, 83.2:1, 100.9:1, 125.7:1
Drive speed main shaft n_2	10 to 25 min^{-1}
Metering quantity per outlet	0,17–5,0 cm³/min, *0.01–0.305 in³/min*
Drive	3-phase motor or mechanical
Outlet connections	G 1/4, tube ∅ 6 or 8 mm OD
Dimensions	min. 315 × 200 × 260 mm max. 1 455 × 200 × 260 mm *min. 12.4 × 7.87 × 10.24 in* *max. 57.3 × 7.87 × 10.24 in*
Mounting position	horizontal, level surface
Options	pressure-tight design for overhead reservoirs, additional oil reservoir with heater and oil-level sensor, camshaft rotation sensor, oil flow pulse transmitters in ATEX

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
951-170-019; 951-180-073; 14600; 1-3007

Pump unit

JM

Identification code

JM [ ] – [ ] 3M [ ] – [ ] [ ] [ ] [ ] A [ ] AG07

Product series

Oil reservoir [1] and number of outlets

02 = 2 l, *0.53 gal, max. 4 outlets*
04 = 4 l, *1.1 gal, max. 8 outlets*
06 = 6 l, *1.6 gal, max. 12 outlets*
10 = 10 l, *2.6 gal, max. 20 outlets*
12 = 12 l, *3.2 gal, max. 24outlets*
14 = 14 l, *3.7 gal, max. 28 outlets*
14 .. 24 = twin version with drive *M, max. 28 outlets*

Oil reservoir

A = pressure tight, feed by overhead reservoir [1]
B = ventilated

Drive type

3M = E-motor operated including gear reduction [2]

Gear ratio [1]

39 = 35.1:1
57 = 62.8:1
78 = 83.2:1
98 = 100.9:1
13 = 125.7:1

Drive

A = left
B = right
M = middle (left max. 24 outlets, right max. 24 outlets)

Metering quantity, selection of pump element size

1 = 0,025–0,10 cm^3, *0.0015–0.006 in^3*
2 = 0,05–0,20 cm^3, *0.003–0.012 in^3*
3 = 0,017-0,07 cm^3, *0.001–0.004 in^3*
0 = mixed design, please specify

Outlets

01 = 1 outlet
....
28 = total number of outlets

Connection outlet for tube Ø OD

W = 8 mm solderless
X = 8 mm solderable
Y = 6 mm solderless
Z = 6 mm solderable
– = G $^1/_4$ female, stainless steel

Modification index

A = standard

Design key [1]

0001 = basic design
4068 = ATEX II 2G c IIC T4 Gb

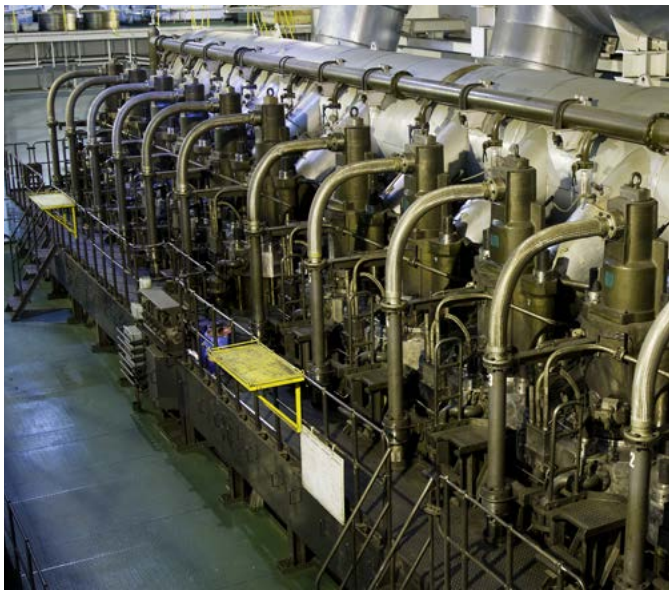
Motor code [1]

AG07 = E-motor 1 000 min^{-1}; 1 500 min^{-1} on request available
protection class: IP 55F

[1] For supply via additional or overhead reservoir (max. installation height of 10 m; 5 m in conjunction with an additional reservoir in steel design)
[2] For direct machine-operated versions, please consult technical support

Pump unit

PDYY, PDYC and PDYS



Product description

Designed for high-speed cylinder lubrication on two-stroke engines, the PDY... pumps use an existing oil supply system or drive pump unit. Engine electronics trigger the pre-loaded pumps by activating the solenoid valve. The exact stroke volume can be synchronized with the moving engine piston, and ignition timing can be adjusted to reach various piston stress areas with oil. PDYY and PDYC pumps feature a baseplate configuration with 6 or 8 outlets. PDYS pumps have double-stroke functionality for use on small-bore engines with only 4 outlets per cylinder.

Features and benefits

- Accurate, timed oil metering quantities within a millisecond
- Load-dependent, lubrication standard
- Modular design for easy assembly and service
- Prevents over-lubrication, deposits, excess smoke and CO_2
- Provides up to 40% oil savings
- Retrofit solutions available

Applications

- Marine industry
- General industry
- Chains or compressors

Technical data

Function principle	electrically/hydraulically operated multi-outlet pump
Metering quantity	40 to 310 mm^3 *0.0024 to 0.019 in^3*
Outlets	PDYS:4 PDYY, PDYC: 6 or 8
Lubricant	mineral-based oil up to SAE50; 25 to 2 000 mm^2/s
Drive oil	PDYS: supply unit with lubricating oil PDYY, PDYC: mineral-based system oil up to SAE30
Operating pressure	45 to 55 bar; 650 to *800 psi*
Operating temperature	+5 to 70 °C; *+41 to 158 °F*
Injection time	PDYS, : <5 ms; PDYY, PDYC: <8 ms
Power supply	24 V DC
Protection class	IP 65
Mounting position	PDY/Y/C/S outlets on top
Dimensions	max. 270 × 261 × 180 mm *max. 10.6 × 10.3 × 7.1 in*
Options	oil drive units with redundant pumps according to the marine standard

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:

PDYY; System CLU4: **951-130-314 EN**
PDYC; System CLU4C: **951-160-012 EN**
PDYS; System CLU5: **951-170-210 EN**

PDYY, PDYC and PDYS

Identification code

Product series

PDYY = electrically/hydraulically operated pump; (CLU4)
PDYC = electrically/hydraulically operated pump; compact design (CLU4C)
PDYS = electrically/hydraulically operated pump; small design (CLU5)

Outlets

04 = 4 outlets
06 = 6 outlets
08 = 8 outlets

Engine bore size

35 = 35 cm, *13.78 in*
40 = 40 cm, *15.75 in*
...
96 = 96 cm, *37.79 in*
XX = engine size independent

Accumulator

A = 0,75 l, *0.2 gal* for PDYY
B = 0,32 l, *0.085 gal*, for PDYC
X = without

Metering quantity per stroke

PDYS:
40 = 40 mm^3; *0.0024 in^3*
60 = 60 mm^3; *0.0037 in^3*

PDYY, PDYC:
90 = 90 mm^3; *0.0055 in^3*
110 = 110 mm^3; *0.0067 in^3*
150 = 140 mm^3; *0.0092 in^3*
....
310 = 310 mm^3; *0.019 in^3*

Outlet connection for tube ∅ OD

A = 6 mm
B = 8 mm
C = 10 mm
/ = without outlet connection

Design key

0201 = basic version without bracket
4XXX = special version

Solenoid valve

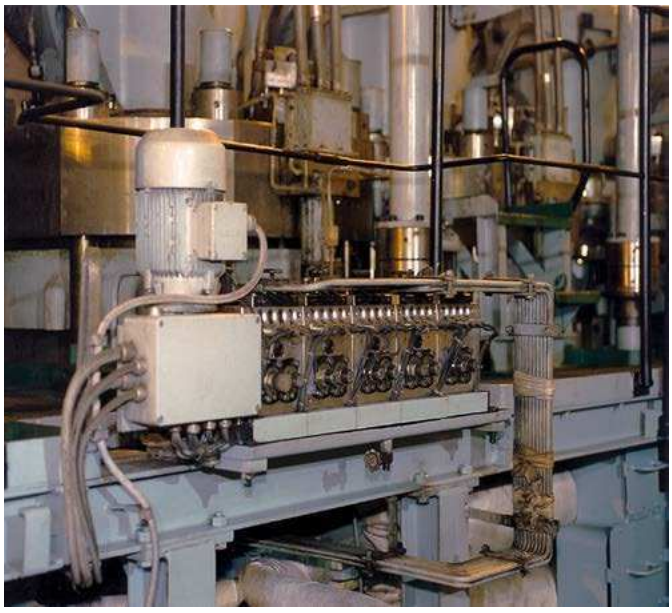
24DC = voltage 24 V DC

PDYY, PDYC and PDYS accessories

Order number	Pump	Description
161-140-050+924	PDY/Y/C	solenoid valve
161-140-056+924	PDYS	solenoid valve
24-1884-2324	PDY/Y/C	pressure sensor
24-1884-2397	PDYS	pressure sensor
24-2578-2041	PDYC	accumulator: 0,32 l; *0.085 gal*
24-2578-2044	PDYY	accumulator: 0,75 l; *0.2 gal*

Pump unit

PC



Product description

Designed for total-loss lubrication systems with significant oil volume requirements, the PC pump unit features from 1 to 28 outlets. Delivery volume can be sub-divided using a progressive-type metering device, enabling the pump to cover up to 224 lubrication points. This all-in-one pump unit consists of a frequency-controlled E-motor with gear reduction, pump modules with pumping elements for six pre-defined settings, optical/electrical flow controls, additional sensors for low level and optional drive speed, safety valves and connections for heating oil. Its integrated shut-off valves, one per module, allow the use of different lubricating oil and/or pumping element replacement during operation. The terminal box with pre-wired sensors contains a pushbutton for pre-lubrication.

Features and benefits

- Accurate, robust lubrication pump assembly
- Load-dependent, variable-speed operation as standard
- E-motor with electrically operated air fan enables wide speed range
- Ease of operation, maintenance and assembly
- Assembly brackets for hanging or standing position
- 24/7 operation in arctic and tropical conditions

Applications

- Marine industry

Technical data

Function principle	modular electrically or hydraulically operated piston pump unit in marine standard, with non-flow sensors and oil-heating connections
Metering quantity per outlet	*1,74–227 cm³/min, 0.1–14 in³/min*
Outlets	1 to 28
Lubricant	mineral oil up to SAE 5012 to 2 000 mm²/s
Lubricant supply	by overhead reservoir, max. inlet pressure 2 bar, *30 psi*
Operating pressure	max. 50 bar, *725 psi*
Operating temperature	+5 to 45 °C, *+41 to 113 °F*
Internal ratio	4.83; 14.5; 19; 29; 38; 51; 62 : 1
Output per Outlet	0,27–1,1 cm³,0.016–0.067 in³
Electrical connection Sensor	24 V DC
Hydraulic drive option	100 cm³/revolution, 60–360 min⁻¹ for i = 4.81:1 and 7.25:1 only
Protection class	IP 55F
Connection	inlet: G 1/4 outlet: G 1/4 for tube ∅10 mm OD
Dimensions	min. 610 × 513 × 320 mm max. 610 × 1 580 × 320 mm *min. 24 × 20.2 × 25.6 in* *max. 24 × 62.2 × 25.6 in*
Mounting position	horizontal
Options	version with mainshaft revolution; sensor; sensors NPN instead of NAMUR

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
951-170-208

Pump unit

PC

Identification code

PC						A	1		C		

Product series

Size

2 = 2 modules, max. 8 outlets
3 = 3 modules, max. 12 outlets
4 = 4 modules, max. 16 outlets
5 = 5 modules, max. 20 outlets
6 = 6 modules, max. 24 outlets
7 = 7 modules, max. 28 outlets

Mounting plate position

B = top (floor)
R = rear (rear wall)

Drive type

1M = worm drive with electric motor
1Y = worm drive with hydraulic motor

Pump location and front label design

VM = front side mounted, multi level, 1 upper level, 1 lower level, 2 upper level ...
VS = front side mounted, single level, 1, 2, 3, 4 ... x
HM = rear side mounted, multi level, x ... 4 upper level, 4 lower level, 3 upper level ....
HS = rear side mounted, single level, x ... 4, 3, 2, 1

Gear reduction

14 = 14,5:1 for drive type 1M
19 = 19:1 for drive type 1M
29 = 29:1 for drive type 1M
38 = 38:1 for drive type 1M
51 = 51:1 for drive type 1M
62 = 62:1 for drive type 1M
05 = 4,83:1 for drive type 1Y
07 = 7,25:1 for drive type 1Y

Drive position

A = motor at left

Pump element

1 = piston ∅10 mm

Outlets

01 = 1 outlet; **....** **28** = 28 outlets

Outlet connection for tube ∅ OD

C = 10 mm

Design key

A0001 = basic version, electric motor with GL approval, NAMUR sensor incl. terminal box, colour Munsel 7,5 BG7/2
A0002 = basic version, with tachometer
A0003 = basic version, sensor type NPN instead of NAMUR
A4002 = basic version, sensor type NPN instead of NAMUR, without terminal box
A4003 = basic version, sensor type NPN instead of NAMUR, without terminal box, with revolution sensor
A4004 = basic version, including oil troy and mounting bracket
A4005 = same as A0003, with revolution sensor

Motor code

AS07 = 3-phase standard motor 255/460 V 60 Hz, n = 1 740 min^{-1}, IP 55F
HM00 = hydraulic motor Danfoss OMR100

PC accessories

Order number	Description
24-0404-2493	gasket set with seals
24-1557-3560	spare pumping element
24-0651-3519	filter element only

Pump unit

RA ... M/RA B

Product description

The RA radial piston pump features a modular design that enables use of up to five stackable pump elements, and outlet reduction or expansion can be accomplished easily. Displacement of all outlets from a pump element is adjustable by a common setting device and features a setting range of 33-100%. The RA B series pump have a pre-assembled oil reservoir.

Features and benefits

- Pump-to-point solution for 1 to 20 lubrication points
- Covers feed rates of certain droplets 36 cm³/min
- Compatible with mineral and synthetic oils
- Vibration-proof, marine and ATEX versions available

Applications

- Gas compressors and large pumps
- General industry, total loss, sealing and small oil-circulation applications
- Marine

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
11103 EN, 951-170-230 EN

CAD data
skf-lubrication.partcommunity.com/3d-cad-models/

Technical data

Function principle	radial piston pump with stackable pumping elements, mechanically or electrically operated
Outlets	1 to 20 (max. 5 elements with 1, 2 or 4 outlets)
Metering quantity per outlet	0,007–0,02 cm³/revolution *0.0004–0.001 in³/revolution*
Output per outlet	0,07–36 cm³/min *0.004–2.2 in³/min*
Internal ratio	1:1, 5:1, 10, 5:1, 15:1, 25:1, 75:1, 125:1
Lubricant	mineral- and synthetic-based oil, 25 to 2 500 mm²/s
Reservoir	3, 7, 15 l and more, 0.8, 1.8, 4 gal and more
Operating pressure	10 to 63 bar, 145 to 913 psi depending on drive speed and oil viscosity
Operating temperature	–15 to 80 °C, *+5 to 176 °F* *electrically operated:* –15 to 40 °C; *+5 to +104 °F*
Protection class	min. IP 55
Drive speed	10 to 1 800 min⁻¹
Connection in/outlet	G $^1/_8$
E-motor drive	with 3-phase motor
Drive direction	left/right
Dimensions	without reservoir: min. 113 × 54 × 54 mm max. 220 × 54 × 54 mm *min. 4.45 × 2.13 × 2.13 in* *max. 8.68 × 2.13 × 2.13 in* with reservoir: min. 400 × 333 × 140mm max. 650 × 441 × 288 mm *min. 15.7 × 13.1 × 5.5 in* *max. 25.6 × 17.4 × 11.3 in*
Mounting position	any, RAB versions vertical
Options	with manual hand crank for pre-lubrication, customized pre-set volume, reservoir options with further accessories

Pump unit

RA ... M

Identification code

RA [ ] [ ] / [1] [2] [3] [4] [5] [ ] R 0001 [ ] 07

Product series

RA = radial piston pump

Drive; rotary

1M = coaxial without gear reduction
3M = coaxial with gear reduction
2M = bevel gear

Ratio

00 = 1:1 (only for 1M drive)
01 = 10.5:1 (only for 3M drive)
05 = 5:1
15 = 15:1
25 = 25:1
75 = 75:1
13 = 125:1

Drive location

/ = standard

Pump elements, define max. 5 elements

1 = 1 element with 1 outlet
2 = 1 element with 2 outlets
4 = 1 element with 4 outlets

Pre-lubrication

D = pre-lubrication (only for 2M drive)
/ = without pre-lubrication crank

Drive direction

R = right

Design key

0001 = standard including FPM seals

Motor Code [1)]

AF = standard multi-range motor, 1 500 min^{-1}, for 230–400 V AC/50 Hz
AK = standard multi-range motor, 1 500 min^{-1}, for 290–500 V AC/50 Hz
AO = standard multi-range motor, 1 500 min^{-1}, for 400–690 V AC/50 Hz

Protection class [1)]

07 = IP 55

1) further models on request

Pump unit

RA B

Product series

RA B= radial piston pump with reservoir

Reservoir 1)

03 = 3 l, 0.8 gal
07 = 7 l, 1.85 gal
15-2 = 15 l, 3.96 gal

Fill-level switch

X = without
V = inclusive

Drive, E-motor

1M = coaxial without gear reduction
2M = coaxial with gear reduction
3M = bevel gear

Ratio

00 = 1:1 (only for 1M drive)
01 = 10.5:1 (only for 3M drive)
05 = 5:1
15 = 15:1
25 = 25:1
75 = 75:1
13 = 125:1

Drive location

/ = standard for 1M and 2M
A = 3M only

Pump elements max. 5 elements

1 = 1 element with 1 outlet
2 = 1 element with 2 outlets
4 = 1 element with 4 outlets

Pre-lubrication

DR = pre-lubrication (only for 2M drive)
/ = without pre-lubrication crank

Drive direction

R = right

Design key

0001 = standard incl. FPM seals

Motor code 1)

AF = standard multi-range motor, 1 500 min^{-1}, for 230–400 V AC/50 Hz
AK = standard multi-range motor, 1 500 min^{-1}, for 290–500 V AC/50 Hz
AO = standard multi-range motor, 1 500 min^{-1}, for 400–690 V AC/50 Hz

Protection class 1)

07 = IP 55

1) further models on request

RA ... accessories

RA ... U drive assembly

Description	Order number
coaxial 1:1	**24-0701-3000**
coaxial 5:1	**24-0701-3070**
coaxial 5:1 with pre-lubrication	**24-0701-3080**
bevel gear, 10,5:1, position A	**24-0701-3001**
bevel gear, 10,5:1, position B	**24-0701-3002**
coaxial 15:1	**24-0701-3071**
coaxial 15:1 with pre-lubrication	**24-0701-3081**
coaxial 25:1	**24-0701-3072**
coaxial 25:1 with pre-lubrication	**24-0701-3082**
coaxial 75:1	**24-0701-3073**
coaxial 75:1 with pre-lubrication	**24-0701-3083**
coaxial 125:1	**24-0701-3074**
coaxial 125:1 with pre-lubrication	**24-0701-3084**
spacer ring, only oil, for ratio 1:1	**24-1721-2000**
spacer ring, only grease	**24-1721-2001**

RA tie rod [1] for ratio 1:1; 10,5:1; 15:1; 25:1; 75:1

Description	Order number
for 1 pump element	**44-0717-2060**
for 2 pump elements	**44-0717-2061**
for 3 pump elements	**44-0717-2062**
for 4 pump elements	**44-0717-2063**
for 5 pump elements	**44-0717-2064**
washer, 6.4 DIN125 [1]	**DIN125-B6.4-ST**
nut [1]	**DIN934-M6-8**

RA pump elements for oil and grease

Description	Order number
for 1 outlet	**24-1557-3520**
for 2 outlets	**24-1557-3521**
for 4 outlets	**24-1557-3522**

RA ... M drive assembly

Description	Order number
coaxial 1:1	**24-0701-3004**
bevel gear, 10,5:1, position A	**24-0701-3003**
bevel gear, 10,5:1, position B	**24-0701-3004**
spacer ring, only oil, for ratio 1:1	**24-1721-2000**
spacer ring, only grease	**24-1721-2001**

RA tie rod [1] for ratio 5:1; 125:1

Description	Order number
for 1 pump element	**44-0717-2069**
for 2 pump elements	**44-0717-2070**
for 3 pump elements	**44-0717-2071**
for 4 pump elements	**44-0717-2072**
for 5 pump elements	**44-0717-2073**
washer, 6.4 DIN125 [1]	**DIN125-B6.4-ST**
nut [1]	**DIN934-M6-8**

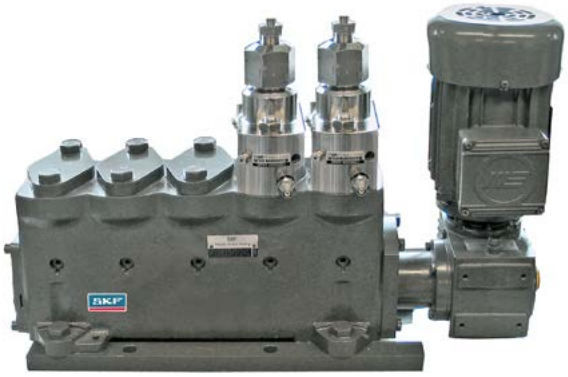
RA accessories

Description	Order number
cover	**24-0413-3490**
cap nut	**95-0006-0917**
hand crank	**24-0801-2070**

[1] two required per pump

Pump unit

SP/PFE



Product description

The SP/PFE multi-line pump is designed for very high system pressures. Its drive parts are located in the pump housing and are pre-filled with high-viscosity gear oil. The special, guided-roller tappet drives the pump element arrangement in a 100% axial direction and eliminates side forces. Each exchangeable pumping element contains a precise, volume-regulating device with scaling, a high-pressure, non-return valve and a high-pressure outlet adapter for up to 4 000 bar *(58 000 psi)*.

Due to the pump's unique design, lubrication oil can be connected from an overhead reservoir directly to the pump elements without the use of additional oil-level controllers.

Features and benefits

- Designed for continuous 24/7 operation
- Modular pump design enables use of up to five pumping elements
- Pressure-tight design; suitable for overhead reservoir connection
- Rack arrangement with additional pumps, filter and flow control equipment available

Applications

- Petro-chemical industry

Technical data

Function principle	Rotary-operated, cam-operated piston pump; with pressure-tight design for overhead reservoirs
Metering quantity per outlet	0–0,14 cm^3/stroke *0–0.0085 in^3/stroke*
Outlet	1 to 5
Lubricant	mineral- or synthetic-based oil, < 230 mm^2/s
Operating pressure	max. 4 000 bar; *58 000 psi*
Operating temperature	+15 to +40 °C, *+59 to 104 °F*
Internal ratio	1:1
Material	3-phase motor and flanged gearbox available
Drive speed main shaft [1]	10 to 500 min^{-1}
E-motor drive [1]	10 to 500 min^{-1}
Connection outlet	gland and sleeve for pipe $^3/_8 \times ^1/_8$
Connection inlet/leak oil outlet	M 14 × 1,5
Dimensions	287 × 350 × 130 cm 512 × 350 × 130 cm *11.3 × 13.8 × 5.1 in* *20.15 × 13.8 × 5.1 in*
Mounting position	vertical, pump body upright
Options	Available as ATEX package with E-motor drive arrangement , rack mounting, flow monitoring devices

[1] please specify your requirements

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
14600EN

Pump unit

SP/PFE

Identification code

SP	/	PFE	–		–		C

Product series

SP/PFE

Housing

1 = housing for 1 up to 2 pump elements
2 = housing for 1 up to 5 pump elements

Pump elements

1 = 1 pump elements
2 = 2 pump elements
3 = 3 pump elements
4 = 4 pump elements
5 = 5 pump elements

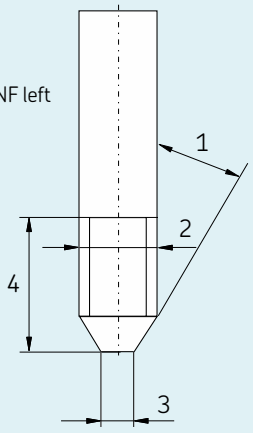
Modification index

C = actual version for p_{max} 4 000 bar, (*58 000 psi*), rotary-operated, double-sided drive shaft, ratio 1:1

Accessories SP/PFE pump outlets - high-pressure pipe connection required

Dimensions

1 = 29° ± 30'
2 = 3/8 in 24 NF left
3 = ∅ 5,5 mm
4 = 19 mm



SP/PFE accessories

Order number	Description	Operating pressure max.	
		bar	*psi*
744-000-0107	high-pressure pump head complete	4 000	58 000
24-2317-2017	high-pressure piston and body only	4 000	58 000

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Overview of multi-line grease pumps

Hydraulically operated pump units

Product	Lubricant grease NLGI				Outlets	Reservoir [6]		Metering quantity per outlet		Operating pressure max.		Page
	0	1	2	3		kg	*lb*	cm³/min	*in³/min*	bar	*psi*	
PFHM-ATEX	•	•	•	–	1–6	6	*12*	0,80-5,00	*0.048-0.305*	250	*3 625*	34

Mechanically operated pump units

Product	Lubricant grease NLGI				Outlets	Reservoir [6]		Metering quantity per outlet		Operating pressure max.		ATEX [3]	Page
	0	1	2	3		kg	*lb*	cm³/min	*in³/min*	bar	*psi*		
RA 20/45	•	•	•	–	1–12	2–5	*4.4–10*	0,07–6,00	*0.004–0.366*	60	*870*	• [4]	36
P 205	•	•	•	–	1–5	4–30	*8.8–66*	0,08–4,20	*0.005–0.256*	350	*5 075*	• [5]	36
FF	•	•	•	•	1–12	4–10	*8.8–22*	0,04–6,90	*0.002–0.421*	350	*5 075*	• [4]	40
P 215 [2]	•	•	•	–	1–15	4–100	*8.8–220*	0,55–3,15	*0.033–0.192*	350	*5 075*	• [5]	42
FB	•	•	•	•	1–24	6–30	*13–66*	0,04–7,70	*0.002–0.469*	350	*5 075*	• [4]	46
P 230	•	•	•	–	1–30	30–100	*66–220*	0,55–3,15	*0.033–0.192*	350	*5 075*	•	50

Electrically operated pump units [1]

Product	Lubricant grease NLGI				Outlets	Reservoir [6]		Metering quantity per outlet		Operating pressure max.		ATEX [3]	Page
	0	1	2	3		kg	*lb*	cm³/min	*in³/min*	bar	*psi*		
RA 20/45	•	•	•	–	1–12	2–5	*4.4–10*	0,07–6,00	*0.004–0.366*	60	*870*	• [4]	36
P 205	•	•	•	–	1–5	4–30	*8.8–66*	0,08–4,20	*0.005–0.256*	350	*5 075*	• [5]	36
FF	•	•	•	•	1–12	4–10	*8.8–22*	0,04–6,00	*0.002–0.366*	350	*5 075*	• [4]	40
P 212 [2]	•	•	•	–	1–12	30	*66*	2,50–25,0	*0.152–1.525*	350	*5 075*	•	40
P 215 [2]	•	•	•	–	1–15	4–100	*8.8–220*	0,55–3,15	*0.033–0.192*	350	*5 075*	• [5]	42
FB	•	•	•	•	1–24	6–30	*13–66*	0,04–7,70	*0.002–0.469*	350	*5 075*	• [4]	46
FB-XL	•	•	•	•	1–16	30	*66*	0,04–35,0	*0.002–2.135*	350	*5 075*	• [4]	46
P 230	•	•	•	–	1–30	30–100	*66–220*	0,55–3,15	*0.033–0.192*	350	*5 075*	•	50

1) all data based on 50 Hz operation for connection with a frequency of 60 Hz, the speed and volumetric flow are increased by 20%
2) NLGI 3 on request
3) on request
4) for gas: II 2G c IIC T4 Gb; for dust: II 2D c IIIC T 125°C Db
5) for gas: II 2G c IIC T4 Gb; for dust: II 2D c IIIC T 120°C Db
6) valid for ρ=1 kg/dm³

Pump unit

PFHM-ATEX

Product description

The PFHM-ATEX is a hydraulically operated, high-pressure multi-line pump. Its one to six pumping elements are available in five sizes from 0,04 to 0,25 cm³/stroke *(0.0024 to 0.0152 in³ /stroke)* or camshaft revolution. The ratio between the hydraulic motor and camshaft is generally 1:1.

The PFHM-ATEX's sturdy steel housing and reservoir with air breather enable use in dusty areas. When utilized in combination with downstream-located progressive divider valves, it can handle up to approximately 50 lubrication points. The reservoir with stirrer is suitable for both grease and oil and is designed for instead with a locking device.

Features and benefits

- Sturdy design with standard, spring-return pumping elements and ATEX classifications
- Designed for 24/7 operation in harsh environments
- Varying speed and stroke volumes enable economical lubricant settings, hydraulical drive without electrics
- Modular design available in corrosiveness class C3 as standard or C5-M according to DIN EN ISO 12944
- Atex classification for gas, dust and mining application as standard

Applications

- Mining, including underground
- Hydraulically operated machinery
- Screens and crushers in quarries
- Chemical industry, offshore

Technical data

Function principle	hydraulically operated radial piston pump in an ATEX design
Metering quantity per stroke	KFG1.U0: 0,250 cm³; *0.0152 in³* KFG1.U1: 0,125 cm³; *0.0076 in³* KFG1.U2: 0,090 cm³; *0.0054 in³* KFG1.U3: 0,065 cm³; *0.0039 in³* KFG1.U4: 0,040 cm³; *0.0024 in³*
Metering quantity per outlet	0,8–5,0 cm³/min; *0.048–0.305 in³/min*
Outlets	1 to 6
Lubricant	oil and grease: up to NLGI 2
Operating pressure	max. 250 bar; *3 625 psi*
Operating temperature	–20 to +40 °C; *–14 to +104 °F*
Reservoir [1]	6 kg, *12 lb*
Internal ratio	1:1
Drive speed	main shaft 4–30 min^{-1}
Hydraulic drive oil requirements	51,5 cm³ per revolution, max. 175 bar, *2 540 psi*
Outlet connection lubricant	M 14 × 1,5; tube ∅ 6, 8, 10 mm
In/outlet hydraulic connection	M 22 × 1,5
Dimensions	580 × 230 × 230 mm *22.8 × 9.1 × 9.1 in*
Mounting position	vertical
Options	C5-M

[1] valid for ρ=1 kg/dm³

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication.

Pump unit

PFHM-ATEX

Order information [1)]

Order number	Description
PFHM-6-B6-C3-ATEX	standard pump including hydraulic drive, without pumping element version C3 6 kg, 12.6 lbs reservoir; included ATEX approval: gas; II 2G Ex h IIC T6...T5 Gb dust: II 2D Ex h IIIC T85°C...T100°C Db mining: I M2
PFHM-6-B6-C5-ATEX	same as above, with an improved corrosion standard C5-M included ATEX approval: gas: II 2G Ex h IIB T6...T5 Gb dust: II 2D Ex h IIIC T85°C...T100°C Db mining: I M2

1) Please order pump elements separately

PFHM-ATEX accessories - pump elements, spring return

Order number C3 version	C5 version	Description	Metering quantity [1)]			
			cm³/stroke	*in³/stroke*	cm³/min	*in³/min*
KFG1.U0	**KFG1.U0-C5M**	pump element	0,250	*0.0152*	5,0	*0.305*
KFG1.U1	**KFG1.U1-C5M**	pump element	0,125	*0.0076*	2,5	*0.152*
KFG1.U2	**KFG1.U2-C5M**	pump element	0,090	*0.0054*	1,8	*0.109*
KFG1.U3	**KFG1.U3-C5M**	pump element	0,065	*0.0039*	1,3	*0.079*
KFG1.U4	**KFG1.U4-C5M**	pump element	0,040	*0.0024*	0,8	*0.048*

1) The values given are design values of the pump elements and are valid at 20 rpm, a temperature of 20 °C, a back pressure of 50 bar and when using NLGI grade 2 greases.

Pressure regulating valves

Order number C3 version	C5 version	Description	Pipe ∅	Opening pressure [1)]	
			mm	bar	*psi*
161-210-075	**161-210-079**	pressure regulating valve	6	250	*3 626*

1) These valves have opening tolerances of ±20%.

Pump unit

RA 20/45

Product description

The RA 20/45 radial piston pump features a modular design that enables use of up to three stackable pump elements, and outlet reduction or extension can be achieved easily.

The displacement of all outlets from a pump element is adjustable by a common setting device with a range of 33 to 100%. The grease reservoir contains a stirrer and screw conveyor to pressurize the grease into the suction chamber. This feature, in combination with a wide range of different selectable gear ratios, enables a small and continuous lubricant flow without the use of extra on/off timers.

Features and benefits

- Modular, pump-to-point solution for 1 to 12 lubrication points
- Suitable for standard NLGI 2 greases
- Grease reservoir for 2 or 4.5 kg (*4.4 to 10 lb*), optional level switch
- Covers feed rates of droplets up to 10 cm^3/min (*0.6 in^3/min*)
- Simple system design with adjustable outputs
- Economical, multi-line grease pump

Applications

- Compact machinery
- Conveyor systems
- Water pumps

Technical data

Function principle	radial piston pump with stackable pumping elements, rotary or electrically operated
Metering quantity per outlet	0,007–0,02 cm^3/revolution *0.0004–0.0012 in^3/revolution*
Outlets	1 to 12 (max. 3 elements with 1, 2 or 4 outlets)
Lubricant	grease: up to NLGI 2
Operating peak pressure	max. 63 bar, *913 psi*
Operating temperature	–15 to +40 °C, *+5 to 104 °F*
Protection class	IP 55
Reservoir [1]	2,0 or 4,5 kg, *4.4 or 10 lb*
Internal ratio	5:1, 10,5:1, 15:1, 25:1, 75:1, 125:1
Drive speed	10 to 245 min^{-1}
E-motor drive	with 3-phase motor
Outlet connection	G $^1/_8$
Dimensions	depending on the model min. 353 × 180 × 180 mm max. 660 × 325 × 180 mm *min. 13.9 × 7.1 × 7.1 in* *max. 26 × 12.8 × 7.1 in*
Mounting position	vertical
Options	with level switch

[1] Valid for ρ=1 kg/dm^3

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
11103 EN, 951-170-230 EN

Pump unit

RA 20/45 grease

Identification code

RA | | | | | | | | | | | 07

Product series

RA = radial piston pump

Reservoir

20 = 2 kg, *4.41 lb*
45 = 4,5 kg, *9.92 lb*

Fill-level switch

X = none
E = with 1 switching point
F = with 2 switching points

Drive

2M = electric motor with gear reduction
3M = electric motor with bevel gear
3UA = coaxial with gear reduction

Step-down ratio

01 = 10.5:1 (3M, 3UA)
05 = 5:1; **15** = 15:1; **25** = 25:1; **75** = 75:1; **13** = 125:1 (2M)

Drive position

A = only 2M, 3M
A or B = only 3UA

Pump elements, max. 3 elements

1 = 1 outlet
2 = 2 outlets
4 = 4 outlets

Design

0001 = standard
4062 = ATEX II 2G c IIC T4 Gb, II 2D c III CT 135°C

Motor [2)]

AF = standard multi-range motor, 1 500 min^{-1}, for 230–400 V AC/50 Hz
AK = standard multi-range motor, 1 500 min^{-1}, for 290–500 V AC/50 Hz
AO = standard multi-range motor, 1 500 min^{-1}, for 400–690 V AC/50 Hz

Protection class

07 = IP 55

1) further models on request

RA pump elements and tie rods

Order number	Description
24-1557-3520	pump element for 1 outlet
24-1557-3521	pump element for 2 outlets
24-1557-3522	pump element for 4 outlets
44-0717-2070	tie rod [1)] for 1 pump element
44-0717-2071	tie rod [1)] for 2 pump elements
44-0717-2072	tie rod [1)] for 3 pump elements
DIN125-B6.4-ST	washer, 6.4 DIN125 [1)]
DIN934-M6-8	nut [1)]

1) Two required per pump

Reservoirs

Order number	Description
24-0254-2312	reservoir 2 kg, without fill-level switch
24-0254-2334	reservoir 2 kg, with fill-level switch E
24-0254-2330	reservoir 2 kg, with fill-level switch F
24-0254-2310	reservoir 4,5 kg, without fill-level switch
24-0254-2335	reservoir 4,5 kg, with fill-level switch E
24-0254-2331	reservoir 4,5 kg, with fill-level switch F

Pump unit

P 205

Product description

The P 205 high-pressure, multi-line pump can supply lubricant directly to lubrication points or can be used as a centralized lubrication pump in large-sized progressive systems. It can drive up to five elements, which are available in varying sizes for optimum adjustability. The pump's drive and eccentric shaft design, high-efficiency worm gear, minimal number of parts and multi-range motor provide several advantages. P 205 pumps are available with a three-phase flange mount and multi-range motor or with a free shaft end for use with other motors. Various gear ratios and reservoir sizes with or without level control are offered.

Features and benefits

- Durable, versatile and reliable pump series
- Suitable for grease or oil
- Designed for continual lubrication of machines and systems operating in harsh environments
- Broad range of output options
- Modular design and easy maintenance

Applications

- Stationary machines with a high lubricant consumption
- Turbines in hydro-electric power plants
- Needling machines
- Screens and crushers in quarries
- Material handling equipment

Technical data

Function principle	electrically operated, multi-piston pump
Metering quantity per stroke	0,04–0,23 cm^3 *0.002–0.014 in^3*
Output per outlet	0,08–4,20 cm^3/min, *0.005–0.256 in^3/min*
Outlets	1 to 5
Lubricant	oil: viscosity from 40 mm^2/s grease: up to NLGI 2
Operating pressure	max. 350 bar, *5 075 psi*
Operating temperature	–20 to +40 °C, *-4 to +104 °F*
Protection class	IP 55
Materials	steel plate or plastic, depending on reservoir
Reservoir [1]	plastic: 4 and 8 kg, *8.8 and 17.6 lb* steel: 5, 10 and 30 kg, *11; 22 and 66 lb*
Line connection	G $^1/_4$
Drive speed main shaft	grease: < 25 min^{-1}, oil: < 25 min^{-1}
Electrical connections	380–420 V AC/50 Hz, 440–480 V AC/60 Hz 500 V AC/50Hz
Dimensions	depending on the model min. 406 × 280 × 230 mm max. 507 × 365 × 300 mm *min. 160 × 110 × 91 in* *max. 200 × 144 × 118 in*
Mounting position	vertical
Options	several different level switches; ATEX versions

[1] valid for ρ=1 kg/dm^3

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
13651 EN

Pump unit

P 205

Identification code P 205 – ___ ___ – ___ ___ – ___ – ___

Product series

Drive
M = AC flange gear motor
F = free shaft end

Gear ratio
280 =280:1
700 =700:1
070 = 70:1

Reservoir
4 = plastic, 4 l, *1.05 gal*
8 = plastic, 8 l, *2.11 gal*
5 = steel plate, 5 l, *1.32 gal*
10 = steel plate, 10 l, *2.64 gal*
30 = steel plate, 30 l, *7.93 gal*

Reservoir design
N = without level control
XY = for grease and oil
XL = for grease with low level control)
BU = with level control (ultrasonic sensor for two switching points, low- and high-level)

Pump elements; define max. 5 elements (f.i. 4 elements K6 = 4K6, ...)
K 5 = piston ∅ 5 mm, output per stroke: 0,11 cm^3, *0.006 in^3*
K 6 = piston ∅ 6 mm, output per stroke: 0,16 cm^3, *0.009 in^3*
K 7 = piston ∅ 6 mm, output per stroke: 0,23 cm^3, *0.014 in^3*
KR = adjustable output, piston ∅ 7 mm, output per stroke: 0,04-0,18 cm^3, *0.002-0.010 in^3*

Supplements to motor designation
320 - 420, 440 – 480 = multi-range motor for nominal supply voltage, 380-420 V AC/50 Hz, 440-480 V AC/60 Hz
500 = single-range motor for nominal supply voltage, 500 V/50 Hz
000 = pump without motor, with coupling flange

P205 pump elements

Order number	Description	Metering quantity per stroke	
		cm^3	*in^3*
600-26875-2	pump element piston K 5	0,11	*0.006*
600-26876-2	pump element piston K 6	0,16	*0.009*
600-26877-2	pump element piston K 7	0,23	*0.014*
655-28716-1	pump element adjustable KR (7)	0,04–0,18	*0.002–0.010*
303-19285-1	closing screw 1)	–	–

1) for outlet port instead of a pump element

Pressure-relief valve and filling connectors

Order number	Description
624-29056-1	pressure-relief valve, 350 bar, G 1/4 D 6 for tube ∅ 6 mm OD
624-29054-1	pressure-relief valve, 350 bar, G 1/4 D 8 for tube ∅ 8 mm OD
304-17571-1	filling connector G 1/4 female 1)
304-17574-1	filling connector G 1/2 female 1)

1) filling connector fits for vacant outlet ports

Pump unit

FF

Product description

The multi-line pump unit of the FF series is suitable for small- and medium-sized systems due to its flow rate and reservoir. The lubricant can be fed to the lubrication points directly or via a progressive feeder. Designed for use with oil and stiff grease, the FF is a sturdy, vibration-resistant pump that withstands harsh environments and continuous operation.

Features and benefits

- Designed for small- and medium-sized systems
- Sturdy and vibration resistant
- Suitable for oils and very stiff greases
- Withstands harsh operating conditions and continuous operation

Applications

- Automotive industry and wind energy systems
- Construction materials machinery
- Tunnel-driving machinery, mining and conveyor systems
- Paper and boxing machinery
- Steel and heavy industry; annealing machines

Technical data

Function principle	radial piston pump with stirrer, electrically operated
Operating temperature	–15 to +40 °C, *+5 to 104 °F*
Operating pressure	125 to 350 bar, *1 800 to 5 075 psi*
Lubricant	oil: mineral- and synthetic-based; viscosity from 50 mm^2/s grease: up to NLGI 3
Reservoir [1]	4 and 10 kg, *8.8 and 22 lbs*
Metering quantity per stroke	KR 6: 0,027–0,08 cm^3, *0.0016–0.0048 in^3* KR 8: 0,05–0,15 cm^3, *0.003–0.009 in^3* KR 10: 0,077–0,23 cm^3, *0.005–0.014 in^3*
Internal ratio	33:1, 80:1, 150:1, 300:1, 600:1
Outlet connection	$^1/_4$ NPTF, tube ∅ 6, 8, 10 mm OD
E-motor drive	with 3-phase motor
Drive speed main shaft	< 32 min^{-1}
Dimensions	min. 450 × 370 × 230 mm max. 656 × 370 × 230 mm *min. 17.7 × 14.6 × 9 in* *max. 25.8 × 14.6 × 9 in*
Protection class	IP 55
Mounting position	vertical
Options	several different reservoir designs for oil and grease, level switches, ATEX versions, pressure-limiting valves

[1] valid for ρ=1 kg/dm^3

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
14129; 951-170-201; 951-180-076

Pump unit

FF

Identification code FF _ _ _ _ _ _ _ _ A 0001 _ 07

Product series

FF

Reservoir

04 = 4 kg, *8.81 lb*
10 = 10 kg, *22 lb*

Level indicator

X = reservoir without fill-level control/fill-level switch

for grease:
G = optical fill-level control (dip stick)
E = fill-level switch, 1 switching point (min.)
F = fill-level switch, 2 switching points (min., max.)
H = fill-level switch, 3 switching points (min., min. pre-warning, max.)
A = fill-level switch, 3 switching points (min., min. pre-warning, max.)

for oil:
S = optical fill-level control, sight glass
W = read contact, 1 switching point (min.)

for grease and oil:
U2 = ultrasonic sensor with 2 switching points (min., max.)

Pump type

1M = motor drive with double gear reduction
2M = motor drive with single gear reduction

Drive type

1M: **08** = 80:1, **15** = 150:1, **30** = 300:1, **60** = 600:1
2M: **06** = 33:1

Pump element KR 6 (define in total KR 6, KR 8, KR 120 max. 12 elements)

00–12 = number of pump elements, KR 6 piston ∅ 6 mm, p_{max} = 350 bar; *5 075 psi*

Pump element KR 8 (define in total KR 6, KR 8, KR 120 max. 12 elements)

00–12 = number of pump elements, KR 8 piston ∅ 8 mm, p_{max} = 200 bar, *2 900 psi*

Pump element KR 10 (define in total KR 6, KR 8, KR 120 max. 12 elements)

00–12 = number of pump elements, KR 10 piston ∅ 10 mm; p_{max} = 125 bar; *1 800 psi*

Connection tube ∅ OD

A = 6 mm
B = 8 mm
C = 10 mm
D = $^1/_4$ NPT– internal thread

Modification index

A

Design key

0001 = basic design with adjustable pump elements

Motor code [1] [2]

AH = 750 min^{-1}, for 230–400 V AC/50 Hz
AM = 750 min^{-1}, for 290–500 V AC/50 Hz
AQ = 1 500 min^{-1}, for 400–690 V AC/50 Hz
AK = 1 500 min^{-1}, for 290–500 V AC/50 Hz
AF = 1 500 min^{-1}, for 230–400 V AC/50 Hz
AG = 1 000 min^{-1}, for 230–400 V AC/50 Hz
AL = 1 000 min^{-1}, for 290–500 V AC/50 Hz
AP = 1 000 min^{-1}, for 400–690 V AC/50 Hz

Protection class [1]

07 = IP 55, ATEX on request

[1] further models on request
[2] 1M = 1 000 + 1 500 min^{-1}; 2M = 750 + 1 000 min^{-1}

Pump unit

P 212

Product description

The P 212 is a high-pressure, multi-line pump that can drive up to 12 elements. It is capable of handling direct supply of lubrication points in multi-line systems or can be used as a centralized lubrication pump in large-sized progressive systems. The drive and eccentric shaft design, high-efficiency worm gear and minimal number of parts provide the pump with several advantages. P 212 pumps are available with a powerful, three-phase, multi-range motor. Suitable for both grease and oil, the reservoir is offered with or without level control.

Features and benefits

- High output per pump element
- High pressure even with difficult lubricants
- Due to the high element output, no element crossporting necessary
- Sturdy and durable pump series that operates in harsh environments
- Modular design
- Easy maintenance

Applications

- Machines with a high lubricant consumption
- Tunnel boring machines
- Mining
- Rubber-mixing machines as a pump for plasticizer liquid

Technical data

Function principle	radial piston pump with stirrer, electrically operated
Outlets	1 to 12
Operating temperature	–20 to +40 °C, *–4 to +104 °F*
Lubricant	mineral and synthetic oil and grease oil: viscosity from 40 mm^2/s grease: up to NLGI 2
Operating pressure	max. 350 bar, *5 075 psi*
Metering quantity per stroke	Piston KR 7: 0,11–0,39 cm^3; *0.0067–0.024 in^3* Piston KR 12: 0,33–1,12 cm^3; *0.02–0.07 in^3*
Reservoir [1)]	30 kg, *66 lb*
Outlet connection	G $^3/_8$
Internal ratio	67:1
Output per outlet	2,5–25 cm^3/min, *0.15–1.5 in^3/min*
Drive speed main shaft	< 22 min^{-1}
E-motor drive	with 3-phase motor
Dimensions	880 × 510 × 350 mm *34.65 × 20.08 × 13.78 in*
Protection class	IP 55
Mounting position	vertical

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
15301

Pump unit

P 212

Identification code P 212 – MG 067 – 30 [ ] – [ ] – 380–480

Product series

Drive

MG = AC flange motor

Gear ratio

067 = 67:1

Reservoir

30 = steel plate, 30 l, *7.92 gal*

Reservoir design

XY = for grease and oil
N = without level control
BU = with level control (ultrasonic sensor for two switching points, low- and high-level)

Pump elements; define max. 12 elements (f.i. 4 elements KR 12 = 4KR 12, ...)

KR 7 = adjustable; piston ∅ 7 mm; output per stroke: *0,11–0,39* cm³; *0.0067-0.024 in³*
KR 12 = adjustable; piston ∅ 12 mm; output per stroke: 0,33–1,12 cm³; *0.02–0.07 in³*

Motor designation, supplements

380–480 = multi-range motor for 380–420 V AC/50 Hz, 440–480 V AC/60 Hz

P 212 pump elements and pressure-relief valves

Order number	Description	Connection	Operating pressure max.	
			bar	*psi*
660-77835-1	pump element KR 7	G 3/8	–	–
660-77619-1	pump element KR 12	G 3/8	–	–
303-17431-1	closing screw [1]	M 27 × 1,5	–	–
624-25483-1	pressure-relief valve [2]	tube stud ∅ 10 mm	350	*5 075*
624-28362-1	pressure-relief valve [2]	tube stud ∅ 12 mm	350	*5 075*

[1] for outlet port instead of a pump element
[2] to use via T-piece

Pump unit

P 215

Product description

The P 215 is a high-pressure, multi-line pump that can drive up to 15 pump elements. Different sizes of adjustable elements are available. It is capable of handling direct supply of lubrication points or can be used as a centralized lubrication pump in large-sized progressive systems.

P 215 pumps are available with a three-phase, multi-range motor, with a single-range motor, with a free shaft end for use with other motors, or with an oscillating drive. Various gear ratios and reservoirs of different sizes and materials are available. The reservoirs are suitable for both grease and oil and are offered with or without level control.

Features and benefits

- Sturdy and durable pump series
- Continual lubrication of machines and systems that operate in harsh environments
- Versatile pump regarding reservoir and drive types
- Broad range of output possibilities due to high number of outlets and different sizes of pump elements
- Modular design and easy maintenance

Applications

- Stationary machines with a high lubricant consumption
- Screens and crushers in quarries
- Material handling equipment
- Roller coasters

Technical data

Function principle	radial piston pump with stirrer; rotary, oscillating or electrically operated
Outlets	1 to 15
Operating temperature	–25 to +70 °C, *-13 to +158 °F*
Operating pressure	350 bar, *5 075 psi*
Lubricant	mineral and synthetic oil and grease
	oil: viscosity from 20 mm^2/s
	grease: up to NLGI 2
Metering quantity per stroke	min. 0,11 cm^3, *0.0067 in^3*
	max. 0,23 cm^3, *0.014 in^3*
Reservoir [1]	plastic:
	4 and 8 kg, *8.8 and 17.6 lb*
	steel:
	10, 30 and 100 kg, *22; 67 and 220 lb*
Internal ratio	7:1, 49:1, 100:1, 490:1
Output per Outlet	0,13 to 3,5 cm^3/min, *0.008 to 0.21 in^3/min*
Outlet connection	G $^1/_4$
E-motor drive	with 3-phase motor
Drive speed	< 28 min^{-1}
Dimensions	min. 438 × 453 × 326 mm
	max. 1 225 × 600 × 550 mm
	min. 17.24 × 17.84 × 12.84 in
	max. 48.23 × 23.26 × 21.65 in
Protection class	IP 55
Mounting position	vertical
Options	hydraulic driven; 24 V DC motor

[1] valid for ρ=1 kg/dm^3

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
13651 EN

Pump unit

P 215

Identification code P 215 – [ ] [ ] – [ ] [ ] – [ ] – [ ]

Product series

Drive

M = AC flange motor
F = free shaft end
P = oscillating drive

Gear ratio

490 = 490:1
100 = 100:1
049 = 49:1 (for oil only)
007 = 7:1 (for P and F drive assemblies only)

Reservoir

4 = plastic, 4 l, *1.05 gal*
8 = plastic, 8 l, *2.11 gal*
10 = steel plate, 10 l, *2.64 gal*
30 = steel plate, 30 l, *7.92 gal*
100 = steel plate, 100 l, *26.42 gal*

Reservoir design

YL = for oil with floating-switch, low-level
XY = for grease and oil
N = without level control
BU = with level control (ultrasonic sensor for two switching points, low- and high-level)

Pump elements, define max. 15 elements (f.i. 11 elements K 7 = 11K7, ...)

1–15 = number of pump elements, adjustable
K 5 = piston ∅ 5 mm, max. adjustable output per stroke: 0,11 cm^3, *0.0067 in^3*
K 6 = piston ∅ 6 mm, max. adjustable output per stroke: 0,16 cm^3, *0.0098 in^3*
K 7 = piston ∅ 7 mm, max. adjustable output per stroke: 0,23 cm^3, *0.014 in^3*

Motor designation, supplements

320–420, 440–480 = multi-range motor for nominal supply voltages, 380–420 V AC/50 Hz, 440–480 V AC/60 Hz
500 = single-range motor for nominal supply voltages, 500 V/50 Hz
000 = pump without motor, with coupling flange

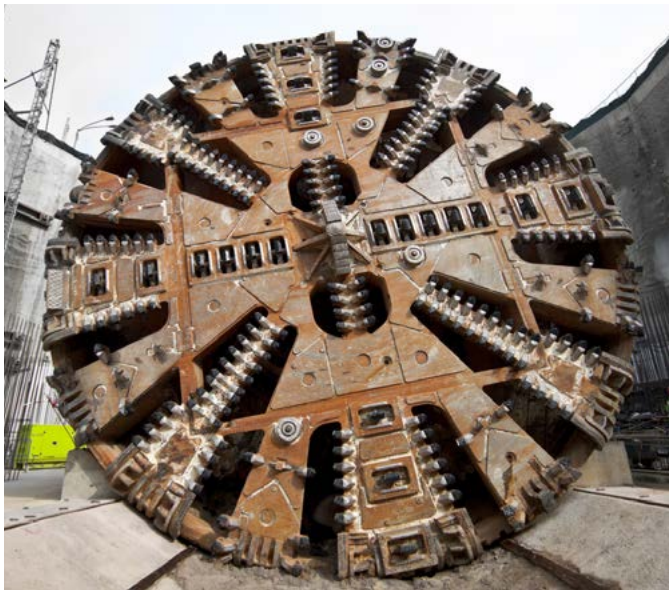
P215 pump elements and pressure-relief valves

Order number	Description	Connection	Operating pressure max.	
			bar	*psi*
600-27464-2	pump element K 5	G 1/4	–	–
600-25046-3	pump element K 6	G 1/4	–	–
600-25047-3	pump element K 7	G 1/4	–	–
303-19285-1	closing screw [1]	M 22 × 1,5	–	–
624-25478-1	pressure-relief valve [2]	tube stud ∅ 6 mm	200	*2 900*
624-25479-1	pressure-relief valve [2]	tube stud ∅ 6 mm	350	*5 075*
624-25480-1	pressure-relief valve [2]	tube stud ∅ 8 mm	200	*2 900*
624-25481-1	pressure-relief valve [2]	tube stud ∅ 8 mm	350	*5 075*
624-25482-1	pressure-relief valve [2]	tube stud ∅ 10 mm	200	*2 900*
624-25483-1	pressure-relief valve [2]	tube stud ∅ 10 mm	350	*5 075*
304-17571-1	filler fitting [1]	G 1/4 female, M 22 × 1,5	–	–

[1] for outlet port instead of a pump element
[2] filling connector fits for vacant outlet ports

Pump unit

FB / FB - XL



Product description

The FB multi-line pump unit is equipped standard with a motor enclosure of protection class IP 55 or better. The pump is available in a design for explosive atmospheres (ATEX) on request. There are also different fill-level switches for various applications and lubricants. We recommend the U2 ultrasonic design as the standard fill-level switch.

When the FB pump is used as an oil lubrication pump, the reservoir can be equipped with an oil-level monitor and fill-level switch "W". The oil-level monitor is designed and fitted in accordance with the customer's specific requirements as stated when ordering. Additionally, a specialized filling device and a visual fill-level indicator can be installed.

Features and benefits

- Sturdy, vibration-resistant multi-line pump
- Suitable for oil and very stiff greases
- Withstands harsh operating conditions and continuous operation
- Suitable for large systems
- Lubricant can be fed directly to lubrication points or via progressive feeder system

Applications

- Automotive industry and wind energy systems
- Construction materials machinery
- Tunnel-boring and mining, conveyor systems
- Paper and packaging machinery
- Steel and heavy industry

Technical data

Function principle	radial piston pump with stirrer
Operating temperature	–15 to +40 °C, *+5 to 104 °F*
Operating pressure	125 to 350 bar, *1 800 to 5 075 psi*
Outlets	1–24
Lubricant	oil: viscosity from 40 mm^3/s grease: up to NLGI 3
Metering quantity per stroke	
KR 6:	0,027–0,08 cm^3, *0.0016–0.0048 in^3*
KR 8:	0,050–0,15 cm^3, *0.0030–0.0091 in^3*
KR 10:	0,077–0,23 cm^3, *0.0047–0.0140 in^3*
for FB-XL lower level KR 7:	0,11 – 0,39 cm^3, *0.0067–0.0237 in^3*
for FB-XL lower level KR 12:	0,33–1,12 cm^3, *0.020–0.068 in^3*
Reservoir [1]	6, 15, 30 kg, *13.2, 33, 66 lb*
Outlet connection	$^1/_4$ NPTF, tube ∅ 6, 8, 10 mm OD
Internal ratio	45:1, 105:1, 288:1, 720:1
Output per outlet	0,04–7,7 cm^3/min *0.0024–0.47 in^3/min*
Drive speed main shaft	< 32 min^{-1}
E-motor drive	with 3-phase motor
Dimensions	min. 420 × 533 × 290 mm max. 660 × 533 × 290 mm *min. 16.5 × 26 × 11.4 in* *max. 26 × 26 × 11.4 in*
Protection class	IP 55
Mounting position	vertical
Options	ATEX versions, safety valves

[1] valid for ρ=1 kg/dm^3

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
1-3026; 951-170-21; 951-170-201; 951-170-227; 951-180-076

Pump unit

FB

Identification code

FB										D	0001		07

Product series

FB

Reservoir

06 = 6 kg, *13 lb*
15 = 15 kg, *33 lb*
30 = 30 kg, *66 lb*

Level indicator

X = without
for grease:
G = visual indicator for grease (dip stick)
E = min. level, 1 switching point, 230 V AC/DC
F = min./max. level, 2 switching points, 42 V AC/DC
H = min., pre-warning min., max. level, 3 switching points, 30 V DC
A = min., pre-warning min., max. level, 3 switching points, 250 V AC/DC
J = min./max. level and pre-warning, 4 switching points, 30 V DC
for oil:
S = visual indicator for oil (sight glass)
W = float switch for oil, min. level, 1 switching point, 250 V AC/DC
for grease and oil:
U2 = ultrasonic sensor for oil/grease, min./max. level, 2 switching points, 30 V AC/DC

Drive type

1M = motor drive with double gear reduction
2M = motor drive with single gear reduction

Ratio internal

1M drive :
06 = 105:1
07 = 288:1
08 = 720:1

2M drive:
04 = 45:1

Drive position

1M drive:
B = reservoir: 6, 15 and 30 kg; *13, 33, 66 lb*
E = reservoir: only 6 and 15 kg; *13, 33 lb*

2M drive:
H = reservoir: 6, 15 and 30 kg; *13, 33, 66 lb*

Pump elements ∅ 6 mm (define in total max. 24)

00–24 = number of pump elements, piston ∅ 6 mm; p_{max} = 350 bar; *5 075 psi*

Pump elements ∅ 8 mm (define in total max. 24)

00–24 = number of pump elements, piston ∅ 8 mm; p_{max} = 200 bar, *2 900 psi*

Pump elements ∅ 10 mm (define in total max. 24)

00–24 = number of pump elements, piston ∅ 10 mm; p_{max} = 125 bar; *1 800 psi*

Connection tube ∅ OD

A = 6 mm **C** = 10 mm **B** = 8 mm **D** = $^1/_4$ NPT– internal thread

Modification index

D = actual version

Design key

0001 = standard

Motor code [1)]

AG = 1 000 min^{-1}, for 230–400 V AC/50 Hz
AL = 1 000 min^{-1}, for 290–500 V AC/50 Hz
AP = 1 000 min^{-1}, for 400–690 V AC/50 Hz
AF = 1 500 min^{-1}, for 230–400 V AC/50 Hz
AK = 1 500 min^{-1}, for 290–500 V AC/50 Hz
AO = 1 500 min^{-1}, for 400–690 V AC/50 Hz

Protection class [1)]

07 = IP 55, ATEX on request

1) other models on request

Pump unit

FB - XL

Identification code	FB	30		2M	04	H							D	4145	AF	07

Product series

FB

Reservoir

30 = 30 kg, 66 lb

Level indicator

X = without
J = min/max level and pre-warning, 4 switching points, 30 V DC

Drive

2M = motor drive with single gear reduction

Drive speed

04 = 45:1

Drive position

H = 2M

Pump elements, upper level ∅ 6 mm (define max. 8 elements)

0–8 = number of pump elements, piston ∅ 6 mm; p_{max} = 350 bar; 5 075 psi

Pump elements, upper level ∅ 8 mm (define max. 8 elements)

0–8 = number of pump elements, piston ∅ 8 mm; p_{max} = 200 bar, 2 900 psi

Pump elements, upper level ∅ 10 mm (define max. 8 elements)

0–8 = number of pump elements, piston ∅ 10 mm; p_{max} = 125 bar; 1 800 psi

Pump elements large, lower level ∅ 7 mm (define max. 8 elements)

0–8 = number of large pump elements, piston ∅ 7 mm; p_{max} = 350 bar; *5 075 psi*

Pump elements large, lower level ∅ 12 mm (define max. 8 elements)

0-8 = number of large pump elements, piston ∅ 12 mm; p_{max} = 350 bar; *5 075 psi*

Connection tube ∅ OD

A = 6 mm
B = 8 mm
C = 10 mm
D = $^1/_4$ NPT–internal thread

Modification index

D = standard

Design

4145 = **FB-XL** standard version, with E-motor 0,55 kW, upper level for small pump elements, lower level for large pump elements

Motor code [1)]

AG = 1 000 min^{-1}, for 230–400 V AC/50 Hz
AL = 1 000 min^{-1}, for 290–500 V AC/50 Hz
AP = 1 000 min^{-1}, for 400–690 V AC/50 Hz
AF = 1 500 min^{-1}, for 230–400 V AC/50 Hz
AK = 1 500 min^{-1}, for 290–500 V AC/50 Hz
AO = 1 500 min^{-1}, for 400–690 V AC/50 Hz

Protection class [1)]

07 = IP 55, ATEX on request

[1)] Other models on request

FB / FB - XL / FF Accessories

Pump elements for oil and grease FF, FB and FB-XL upper level

Order number	Piston
	Ø mm
24-1557-3680	6
24-1557-3681	8
24-1557-3683	10

Outlet stud

Order number	Tube
	Ø mm
24-2255-2003	6
24-2255-2004	8
24-2255-2005	10

Pump element for oil and grease, FB-XL lower level, P 212 [1)]

Order number	Piston
	Ø mm
660-77835-1	7
660-77619-1	12

1) pressure-limiting valve see chapter valves

Pressure-limiting valves for grease pump elements FF, FB and FB-XL upper level [1)]

Order number	Pressure	
	bar	*psi*
24-2103-2273	50	*725*
24-2103-2344	100	*1 450*
24-2103-2345	125	*1 815*
24-2103-2342	150	*2 175*
24-2103-2272	175	*2 540*
24-2103-2346	200	*2 900*
24-2103-2271	350	*5 075*

1) for direct assembly for each pump element (instead of the closure plug)

Pump unit

P 230

Product description

A derivative of the P 215 pump, the P 230 is a high-pressure, multi-line pump that can drive up to 30 adjustable pump elements. It is used within a multi-line system to directly supply lubrication points or within large-sized progressive systems. Due to the increased number of possible pump elements compared to the P 215, a powerful 0,25 kW motor is used.

P 230 pumps are available with a three-phase, multi-range motor or a single-range motor, and various gear ratios are offered. Suitable for grease or oil, reservoirs are available in different sizes with or without level control.

Features and benefits

- Sturdy and durable pump series
- Continual lubrication of machines and systems that operate in harsh environments
- Broad range of output options due to increased number of outlets and varying sizes of adjustable pump elements
- Modular design and easy maintenance

Applications

- Stationary machines with high lubricant consumption
- Rubber- and plastic-mixing machines
- Conveyors
- Cranes
- Eccentric presses
- Forging machines

Technical data

Function principle	radial piston pump with stirrer, rotary, oscillating or electrically operated
Outlets	1 to 30
Operating temperature	–20 to +40 °C, *-4 to +104 °F*
Lubricant	mineral and synthetic oil and grease oil: viscosity from 20 mm^2/s grease: up to NLGI 2
Operating pressure	max. 350 bar, *5 075 psi*
Metreing quntity per stroke	min. 0,11 cm^3, *0.0067 in^3* max. 0,23 cm^3, *0.014 in^3*
Reservoir [1)]	30 and 100 kg, *66 and 220 lb*
Internal ratio	49:1, 100:1, 490:1
Output per outlet	0,13–6,4 cm^3/min, *0.008–0.39 in^3/min*
Outlet connection	G $1/4$
E-motor drive	with 3-phase motor
Drive speed	< 28 min^{-1}
Dimensions	min. 840 × 463 × 330 mm max. 1300 × 463 × 550 mm *min. 33.07 × 18.23 × 12.99 in* *max. 51.18 × 18.23 × 21.65 in*
Options	hydraulic drive; 24 V DC motor

[1)] valid for ρ=1 kg/dm^3

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see SKF.com/lubrication.

Pump unit

P 230

Identification code P 230 – [ ] [ ] – [ ] [ ] – [ ] – [ ]

Product series

Drive
- **MG** = AC flange gear motor
- **F** = free shaft end

Gear ratio
- **490** = 490:1
- **100** = 100:1
- **049** = 49:1 (for oil only)

Reservoir
- **30** = steel plate, 30 l, *7.92 gal*
- **100** = steel plate, 100 l, *26.42 gal*

Reservoir design
- **YL** = for oil with floating-switch low level
- **XY** = for grease and oil
- **N** = without level control
- **BU** = with level control (ultrasonic sensor for two switching points, low- and high-level)

Pump elements, adjustable, define max. 30 elements (f.i. 25 elements K6 = 25K6, ...)
- **1–30** = number of pump elements
- **K 5** = piston ∅ 5 mm, max. adjustable output per stroke: 0,11 cm³, *0.0067 in³*
- **K 6** = piston ∅ 6 mm, *0.236 in*, max. adjustable output per stroke: 0,16 cm³, *0.0098 in³*
- **K 7** = piston ∅ 7 mm, *0.275 in*, max. adjustable output per stroke: 0,23 cm³, *0.014 in³*

Supplements to motor designation
- **380–420, 440–480** = multi-range motor for nominal supply voltages, 380-420 V AC/50 Hz, 440-480 V AC/60 Hz
- **500** = single-range motor for nominal supply voltages, 500 V AC/50 Hz
- **000** = pump without motor, with coupling flange

P 230 pump elements and pressure-relief valves

Order number	Description	Connection	Pressure max	
			bar	*psi*
600-27464-2	pump element K 5	G 1/4	–	–
600-25047-3	pump element K 7	G 1/4	–	–
600-25046-3	pump element K 6	G 1/4	–	–
303-19285-1	closing screw [1]	M22 × 1,5	–	–
624-25478-1	pressure-relief valve	tube stud ∅ 6 mm	200	*2 900*
624-25479-1	pressure-relief valve	tube stud ∅ 6 mm	350	*5 075*
624-25480-1	pressure-relief valve	tube stud ∅ 8 mm	200	*2 900*
624-25481-1	pressure-relief valve	tube stud ∅ 8 mm	350	*5 075*
624-25482-1	pressure-relief valve	tube stud ∅ 10 mm	200	*2 900*
624-25483-1	pressure-relief valve	tube stud ∅ 10 mm	350	*5 075*
304-17571-1	filler adapter	G 1/4 female [2]	–	–
304-17574-1	filler adapter	G 1/2 female [2]	–	–

[1] for outlet port instead of a pump element
[2] for connection to vacant outlet ports

SKF

SKF
PUMP
A B C
RUN
LL
FAULT
POWER

LINCOLN
LMC 2
LINCOLN Multi Controller

Overview of control units

Manually operated pumps

Product	Description [1]	Voltage		Timer	Level monitoring	Pulse evalutation	Without housing	Stand alone	Page
		V AC	V DC						
IGZ ...	only for one pump	115–230	24	•	•	–	•	–	54
EXZT ...	for one pump and one pulse generator	115–230	24	•	•	•	•	–	54
EOT-2	only for one pump	–	12, 24	•	–	–	–	•	56
LMC 2	for one pump and one pulse generator	230	24	•	•	•	–	•	57
LMC 301	. six pulse generators (with extension 10 extra)	90–264	24	•	•	•	–	•	58
					•	•			

Control unit

IGZ/EXZT

Product description

IGZ 51 and EXZT universal electronic control and monitoring devices are used in multi-line and progressive lubrication systems and are available in two voltage versions. Developed for stationary industrial applications, these devices may be installed in a switching cabinet or internally in a compact lubrication unit. They can be used as time-dependent or pulse-dependent controllers to initiate a lubrication cycle.

The EXZT devices control the pump running time and monitors simultaneously the strokes of the pulse generator or sensor of the metering device. All devices have custom-built functions integrated and can be set to meet system requirements.

Features and benefits

- Combined universal control and monitoring device
- Easy installation by top hat rail mounting
- Adjustable operating modes
- Time operation or load-dependent, machine-stroke operation
- Low-level control and EPROM included

Applications

- Stationary industrial applications
- Installation in switching cabinet of stationary general industry machines

Technical data

Function principle	universal electronic control and monitoring device
Operating temperature	0 to +60 °C, *+32 to 140 °F*
Output voltage	24 V DC +10%/-15%
Connector for class	II
Protection class	IP 30, clamps IP 20
Dimensions	70 × 75 × 110 mm *2.7 × 3 × 4.3 in*

Version + 471

Input voltage	100 – 120 V AC; 200 – 240 V AC
Input current rated	70 mA / 35 mA
Power input	8 W
Frequency	50 – 60 Hz
Fuse	max. 6.3 A
Switching current	max. 5 A
Input voltage sensors	24 V DC

Version + 472

Input voltage	20 – 24 V DC; 20 – 24 V AC
Input current rated	75 mA at max. fan-out of 250 mA
Power input	5 W
Frequency	DC or 50 – 60 Hz
Fuse	max. 6.3 A
Switching current	max. 5 A
Input voltage sensors	24 V DC

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
1-1700-1 EN, 1-1700-2 EN, 951-180-001 EN

Control unit

IGZ / EXZT

Order information

Order number	Input voltage	Monitoring time adjustable	Level monitoring	Interval time extension	Lubricant levels early warning, contact	Pulse monitoring
IG351-10-E + 471	120, 230 V AC	•	NO [3]	•	–	–
IG351-10-E + 472	24 V DC	•	NO [3]	•	–	–
EXZT 2A03-E + 471	120, 230 V AC	•	NC [4]	•	•	•
EXZT 2A03-E + 472	24 V DC	•	NC [4]	•	•	•

1) Only for one pump
2) For one pump and one pulse transmitter
3) NO = contact normally open
4) NC = contact normally closed

Control unit

EOT - 2

Product description

The EOT-2 controller is designed to control lubrication pumps during interval operation in multi-line systems. Rotary switches on the printed circuit board may be used to adjust lubrication time in seconds or minutes and pause time in minutes or hours. The EOT-2 is suitable for retrofit installation and often is used when a lubrication pump has no integrated control unit. Additional lubrication cycles can be triggered via a pushbutton.

Features and benefits

- Easy-to-use controller for installation, indoor and outdoor
- Suitable for retrofit , easy time setting and function control

Applications

- Lubrication pumps without integrated controller
- Agricultural machinery, chain lubrication systems
- Simple lubrication systems in machines
- In connection with motor relay assembly;
  also preferred for three-phase, multi-line pump units

Technical data

Function principle	control and monitoring device
Operating temperature	–25 to +70 °C, *–13 to +158 °F*
Supply voltage [1]	12 or 24 V DC
Current draw	max. ≤ 7 A
Outputs	transistor / N.O.
Pause time	min. 4 min, max. 15 h
Running time	min. 8 sec, max. 30 min
Factory setting	
Pause time	6 h
Running time	6 min
Protection class	IP 65
Dimensions	122 × 118 × 56 mm, 4.80 × 4.65 × 2.00 in
Mounting position	any

1) For use with electrically driven, 3-phase pump, motor starter must be ordered separately.

Order information

Order number	Description
236-10850-7	EOT-2 controller with motor starter 0,4–0,6 A
236-10850-8	EOT-2 controller with motor starter 0,6–1,0 A
236-10850-9	EOT-2 controller with motor starter 1,0–1,6 A
236-10980-6	EOT-2 controller with motor starter 2,4–4,0 A
664-34135-7	EOT-2 controller, for one pump only

NOTE
For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
16966 EN, 951-170-232

Control unit

LMC 2

Product description

The LMC 2 is a controller for the electronic management and monitoring of lubrication systems. It combines the advantages of a specially developed printed circuit board (PCB) and a PLC in an economical, compact unit. For progressive systems, it controls the pump unit and the metering devices.

Features and benefits

- Integrated, flexible lubrication programs
- 8 inputs / 5 outputs; suitable for complex lubrication systems
- Time- or cycle-dependent control of lubrication intervals
- Can be interfaced with common field bus systems

Applications

- General lubrication sytems with a pump and pulse generator
- ChaLMCin lubrication systems like Lincoln Cobra and PMA
- Multi-line as well as dual-line, single-line and progressive systems
- Food and beverage
- Railway

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publication available on SKF.com/lubrication:
14004 EN

Technical data

Function principle	control and monitoring device
Operating temperature	–10 to +70 °C, *–14 to +158 °F*
Supply voltage	12 or 24 V DC
Inputs	max. 8 digital inputs
Outputs	4 relay outputs, 1 electronic
Operating voltage	depending on model: 230 V AC, 24 V DC (± 10%)
Standard	CE
Protection class	IP 54
Dimensions	200 × 120 × 90 mm, *7.9 × 4.7 × 3.5 in*
Mounting position	any

Order information

Order number	Description
236-10980-2	motor starter 0,6 A; 24V DC
236-10980-3	motor starter 1,0 A; 24V DC
236-10980-4	motor starter 1,6 A; 24V DC
236-10980-5	motor starter 4,0 A; 24V DC
236-10980-9	motor starter 1,6 A; 230 V DC
236-10980-6	motor starter 4,0 A; 230 V DC

For use with electrically operated 3-phase pump must order motor starter separately.

Control unit

LMC 301

Product description

The LMC 301 is a compact, modularly expandable control and monitoring device. It is equipped with an LCD display and six functional keys for programming, parameter setting and signalization. The user is guided through the setup menu. Additionally, there is offered a simple-to-use PC software for parameter setting and diagnostics.

Features and benefits

- Integrated, flexible lubrication programs
- Main device with 10 digital inputs, for 3 lubrication pumps and max. 6 pulse transmitters
- Up to 7 slave/extension modules can be added with additional inputs for max. 10 pulse transmitters
- Three lubrication pumps can be controlled and monitored

Applications

- General and heavy industry
- Mining – stationary and mobile excavators
- Multi-, dual-, single-line and progressive systems

Technical data

Function principle	Control and monitoring device
Operating temperature	VAC: -10 to + 50 °C; *+14 to 122 °F* VDC: -40 to +70°C; *-40 to 158 °F*
Inputs	10 count, short-circuit proof, 2 with analog
Outputs	8 count, relay outputs NO-contact 8 A, 2 of which up to 15 A
Operating voltage	depending in model 100-240 V AC, 24 V DC ±20%
Standard	CE; UL; CSA
Protection class	IP 65
Dimensions	270 × 170 × 90 mm *10.7 × 6.7 × 3.5 in*
Mounting position	vertical

Order information

Order number	Designation
086500	LMC 301; 24 V DC, master
086501	LMC 301; 100-240 V AC, master
086502	LMC 301; 24 V DC, I/O board, slave
086503	LMC 301; 100-240 AC, I/O board, slave

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
15967 EN, 951-150-029 EN

LMC 301 - Accessories

LMC 301 motor relay assembly

Order number	Description
236-10850-7	with motor starter 0,4–0,6 A
236-10850-8	with motor starter 0,6–1,0 A
236-10850-9	with motor starter 1,0–1,6 A
236-10980-6	with motor starter 2,4–4,0 A

LMC 301 housing

Order number	Description
086500	door housing, complete

Motor starter 24V

Order number	Designation
236-10980-2	motor starter 0,6 A; 24V DC
236-10980-4	motor starter 1,6 A; 24V DC

Motor starter 230V

Order number	Designation
236-10980-7	motor starter 0,6 A; 230 V DC
236-10980-8	motor starter 1,0 A; 230 V DC
236-10980-6	motor starter 4,0 A; 230 V DC

Order numbers

Order number	Description
	Cable glands PG-M20; complete, with cap nut, cable gasket set (2), screw plug cartridge (3)
3515-10-6020	Cable gasket set (2); 2-wire, ∅ 0.24 in
3515-10-6620	Cable gasket set (2); 4-wire, ∅ 0.2 in
3515-10-7620	Blind plug
3515-10-6220	Gasket
3515-10-6320	Counter nut
	Conduit glands, IP 65, with flexible metal tube (FMC), UL approved
3515-07-2022	Protection hose, liquid-proof protective; UL 360 (sold by the metre, when ordering specify the required length)
236-11066-1	Battery, 3 V lithium button cell, model CR3032
www.skf.com/LMC301	**LMC 301 software,** free download

[1] The installation of the cable glands and cable sets to be provided and done by the customer. The customer is responsible for proper installation.

Overview of monitoring devices

Product finder

Product	Function type	Description	Voltage		Without housing	Stand alone	Page
			V AC	V DC			
SP/SFE 30/5	pulse generator	standard version	0 - 30	0 - 30	–	•	62
SP/SFE 30/6 GL	pulse generator	GL approved	0 - 30	0 - 30	–	•	62
SP/SFE 30/3003	pulse generator	ATEX II2G .. and II2D ..	0 - 30	0 - 30	–	•	62
EWT2A	pulse monitor	for up to 3 pulse generators	115, 230	24	•	–	63
234-13161-5	digital pressure switch	pressure switch for extensive lubrication point monitoring	–	20-32	–	•	64
2340-00000108	analogue digital pressure switch	pressure switch for simple lubrication point monitoring	–	18–30	–	•	65

Monitoring devices

SP/SFE 30

Product description

SP/SFE30 pulse generators are designed to monitor oil and grease volumetric flow rates. The switching pulses are generated at a rate proportional to the volumetric flow, and the pulses from the pulse generator are evaluated by a downstream control unit. SP/SFE30/6GL pulse generators have been approved by German Lloyd for use on ships. Explosion proofed versions (SP/SFE 30/3003 ATEX) for gas and dust are available as well.

Features and benefits

- For oil and grease up to NLGI 2
- Operating pressure of up to 600 bar *(8 700 psi)*
- Germanischer Lloyd-approved device available

Applications

- For small lubricant flow measurements, in general
- Reciprocating compressors
- Oil and gas industry
- Marine

Technical data

Function principle	pulse generator based on a progressive metering principle
Operating temperature	–15 to +70 °C; *+5 to 158 °F*
Operating pressure	4 to 600 bar; *58 to 8 700 psi*
Lubricant	oil min. viscosity 12 mm²/s; grease up to NLGI 2
Volumetric flow range	0,1–50 cm³/min; *0.0061–3.0512 in³/min*
Volume/pulse [1]	0,34 cm³; *0.021 in³*
Contact type	reed contact
Connection	SP/SFE 30/5: plug DIN 43650; SP/SFE 30/6 GL: cable 2 m, *6.56 ft*
Switching voltage	0 to 30 V AC/V DC
Switching capacity	10 W with V AC/V DC
Standard	CE, GL (Germanischer Lloyd)
Protection class	IP 67
Dimensions	65 × 170 × 35 mm; *2.56 × 6.69 × 1.37 in*

[1] One pulse comprises the opening or closing of the reed contact. Volume/cycle = 0,68 cm³ when a pulse monitoring unit is used (opening until reopening or closing to reclosing of reed contact).

Order information

Order number	Designation
24-2583-2516	SP/SFE 30/5
24-2583-2517	SP/SFE 30/6 GL
24-2583-2526	SP/SFE 30/3003 ATEX II2G ... and ATEX II2D ...

SP/SFE 30 accessories

Order number	Description
406-411	straight connector G 1/4 for ∅ 6 mm tube
96-1108-0058	straight connector G 1/4 for ∅ 8 mm tube

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
1-3009 EN, 1-3018 EN; 951-230-012 EN

EWT2A

Product description

The EWT2A series of universal pulse monitoring devices can be used in all standard SKF lubrication systems. The pulse, generated from a progressive metering valve sensor, a pulse generator or a rotary gear sensor, must be received within a pre-selected and defined value. Depending on the selected version, a minimum and a maximum value can be monitored simultaneously for two or three pulse inputs. The EWT2A pulse monitoring devices are available in two voltage versions and may be installed in a switching cabinet. All devices have custom-built functions integrated and can be set to meet system requirements.

Features and benefits

- Easy installation by top hat rail mounting
- Adjustable operating modes
- Monitoring time 6-90 seconds
- Settings possible from 0,01 to 2 500 pulses/minute

Applications

- In connection with a pulse generator for oil and grease to reliably monitor lubricant flow

Technical data

Function principle	universal electronic control and monitoring device
Operating temperature	0 to +60 °C *+32 to 140 °F*
Output voltage	24 V DC +10% /–15%
Dimensions	70 × 75 × 110 mm *2.7 × 3 × 4.3 in*
Version + 471	
Input voltage	100–120 V AC; 200–240 V AC
Input current rated	70 mA /35 mA
Power input	8 W
Frequency	50 – 60 Hz
Fuse	max. 6.3 A
Switching current	max. 5 A
Output voltage sensors	24 V DC
Version + 472	
Input voltage	20 to 24 V DC; 20 to 24 V AC
Input current rated	75 mA at max. fan-out of 250 mA
Power input	5 W
Frequency	DC or 50 – 60 Hz
Fuse	max. 6.3 A
Switching current	max. 5 A
Output voltage sensors	24 V DC

Order information

Order number	Description
EWT2A01-S1-E+471	for up to 3 pulse generators, 115/230 V AC
EWT2A01-S1-E+472	for up to 3 pulse generators, 24 V DC
EWT2A04-S1-E+471	for up to 2 pulse generators, 115/230 V AC
EWT2A04-S1-E+472	for up to 2 pulse generators, 115/230 V AC

NOTE

For further technical information, technical drawings, accessories, spare parts or product function descriptions, see the following publications available on SKF.com/lubrication:
1-1700-5 EN, 951-180-001 EN

Monitoring devices

234-13161-5

Description

This compact, maintenance-free electronic pressure switch has a 3-digit, digital display, one switching output and an analog output signal for switching point and hysteresis. Both can be adjusted via push buttons. For optimum adaptation to a particular application, the instrument has many additional adjustment parameters, e.g. switching delay times, NO and NC function of the outputs.

Features and benefits

- Integrated pressure sensor with thin-film strain gauge on stainless steel membrane
- 3-digit, digital display
- Independently adjustable switch-back hysteresis and switching point
- Reverse polarity protection of the supply voltage, excess voltage, override and short-circuit protection are provided
- Password protected
- Directly installable via G 1/4 adapter into pressure line

Applications

- Marine and off-shore applications
- Steel and heavy industries
- Wind turbines
- Service vehicles

Technical data

Order number	**234-13161-5**
Function principle	digital pressure switch
Lubricant	oil, fluid grease and grease up to NLGI 2
Operating temperature	–25 to +80 °C; *–13 to +175 °F*
Operating pressure	max. 600 bar; *max. 8 700 psi*
Operating voltage	20–32 V DC
Output signal	1 × PNP, 4-20 mA
Current consumption	approx. 100 mA (without switching outlet)
Electrical connection	plug DIN 43650 (3pin+ PE) or plug 4-pin binder 714, M18 × 1
Pressure port	G1/4
Protection class	IP 65
Dimensions	35 × 119 × 48 mm *1.37 × 4.68 × 1.89 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

2340-00000108

Description

This maintenance-free analogue pressure sensors is suitable for pressure measurements for gases and fluids. It is user friendly and can be applied easily in standard or superior applications. The space-saving housing is pivotable up to 320° for optimal readability of the 4-digit, digital display. Switching output for analogue or digital signals incl. IO-Link. It comes with reverse polarity protection of the supply voltage, excess voltage, override and short circuit protection. Different value units such as bar, mbar, psi or MPa can be selected.

Features and benefits

- IO-link incl. counter for operating hours, pressure peaks and inner temperature
- Menu-guided adjustments via push buttons
- Pre-adjustable hysteresis
- Programmable parameters, password protected
- Compact housing with 320° pivot

Applications

- Marine and off-shore applications
- Steel and heavy industries
- Wind turbines
- Service vehicles

Technical data

Order number	**2340-00000108**
Function principle	analogue/digital pressure switch
Lubricant	oil, fluid grease and grease up to NLGI 2
Approval	CE, EAC, UL/CSA
Operating temperature	–40 to +85 °C; *–40 to +185 °F*
Operating pressure	max. 600 bar; *max. 8 700 psi*
Overload pressure	1 000 bar; *14 500 psi*
Burst pressure	1 570 bar; *22 770 psi*
Operating voltage	18–30 V DC
Operating current	max. 150 mA
Current draw	≤ 50 mA
Output signal	2x PNP/NPN (NO/NC) adjustable
Analogue Output	voltage 0 .. 10 V / current 4 .. 20 mA adjustable
Interface	IO-Link 1.1
Switching frequency	170 Hz
Switching cycles	100 Mio.
Material:	
Housing	PA6.6, stainless steel 1.4301, FKM
Measuring cell	Ceramics Al203
Apapter	stainless steel
Electrical connection	M12×1; 4-pole, A-coded
Pressure port	G¼
Protection class	IP 67
Dimensions	95 × 34 × 49 mm *3.74 × 1.33 × 1.92 in*
Mounting position	any

NOTE
Further technical information, technical drawings, accessories, spare parts or product function descriptions available on SKF.com/lubrication.

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Important information on product usage
SKF and Lincoln lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1 013 mbar) by more than 0,5 bar at their maximum permissible temperature.

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